



Instructions

1. Make sure firearm is unloaded
2. Remove factory magwell and trigger group
3. Disassemble the trigger group by removing the hammer and factory bolt stop with pin and spring
4. Mount the Spuhr Bolt Stop Assembly (no. 8) with the factory spring and Hardened Pin (no.5) in the trigger group, then reinstall the hammer and assemble the firearm
5. Install Spuhr G36 Magwell Assembly into firearm

Clean and lubricate in accordance with H&K manual.

Note: To reconvert firearm reinstall factory bolt stop and magazine well.

Spuhr G36 Magwell Assembly for M16 style magazines.
 Due to variances between various M16 style magazines, this magazine well is optimized to work with Magpul PMAG and HK416 magazines, but will work well with most M16 style magazines. Compartment in rear of magbox is for CR-2032 battery.
 Metal parts are made from 7075 T651 with pins and springs in stainless steel. All major parts are engraved with part and batch numbers.

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	R-0008	G36 Magazine Box
2	1	R9	G36 Magrelease Button Left
3	1	R10	G36 Magrelease Button Right
4	1	R11	G36 Magrelease Transfer Pin
5	1	R18	4x25 Hardened pPn
6	3	R19	SS 2,5x20 Pin
7	5	R20	Mag Catch Spring G36
8	1	R16	G36 Bolt Stop Assy
9	1	R12-2	G36 Magazine Catch

Designed by Håkan	Checked by	Approved by	Date	Date 2011-12-12
Spuhr AB		G36 Magazine Box assy		
		R-8	Edition	Sheet 1 / 1