



Parts list of HK 630, HK 770, HK 940 semi-automatic hunting rifles

(No Spare Parts List)

| Part No. | Designation |
|----------|---|
| 1 | Upper receiver, complete |
| 2 | Bolt head |
| 3 | Locking rollers |
| 4 | Holder for locking rollers |
| 5 | Clamping sleeve 2 x 6,9 |
| 6 | Extractor |
| 7 | Extractor spring |
| 8 | Locking piece |
| 9 | Firing pin spring |
| 10 | Firing pin |
| 11 | Bolt head carrier |
| 12. | Compression spring for bolt head locking lever |
| 13 | Bolt head locking lever, complete |
| 14 | Cylindrical pin 4 m 6 x 18 |
| 15 | Recoil spring, assembled |
| 16 | Compression spring for ball catch |
| 17 | Front sight |
| 18 | Threaded pin |
| 19 | Clamping sleeve |
| 20 | Receiver with barrel |
| 21 | Leaf spring |
| 22 | Rear sight base |
| 23 | Rear sight |
| 24 | Rear sight axle |
| 25 | Lock washer |

| Part No. | Desianation |
|----------|----------------------------------|
| 26 | Clamping sleeve |
| 27 | Pressure bolt |
| 28 | Support lever |
| 29 | Cylindrical pin 3.51 m 6 x 11 |
| 30 | Ramp |
| 31 | Cylindrical pin |
| 32 | Retaining pin |
| 33 | Raised countersunk head screw |
| 34 | Clamping sleeve |
| 35 | Buffer plate |
| 36 | Spindle |
| 37 | Feather key |
| 38 | Ejector |
| 39 | Cocking slide |
| 40 | Cocking lever, complete |
| 41 | Elbow spring |
| 42 | Bearing plate |
| 43 | Catch lever |
| 44 | Axle for support roller |
| 45 | Axle for cocking lever |
| 46 | Support roller |
| 47 | Stop pin |
| 48 | Lock washer |
| 49 | Stock, complete |
| 50 | Threaded bush, front |
| 51 | Slina swivel |
| 52 | Bush, centre |
| 53 | Cover |

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| Part No. | Designation | Part No. | Designation |
|----------|---|------------------------------|---|
| 54 | Cylinder head screw | Not illustrated items | |
| 55 | Magazine (2 rounds) | 76 | Magazine (3 rounds) |
| 56 | Follower (2 rounds) | 77 | Follower (3 rounds) |
| 57 | Follower spring | 78 | Follower spring (3 rounds) |
| 58 | Locking plate (does not exist in HK 630 design) | 79 | Locking plate |
| 59 | Floor plate | 80 | Floor plate |
| 60 | Safety | 81 | Magazine (4 rounds) |
| 61 | Trigger assembly housing, complete | 82 | Follower (4 rounds) |
| 62 | Retaining unit | 83 | Follower spring (4 rounds) |
| 63 | Latch | 84 | Floor plate |
| 64 | Trigger guard, assembled | 85 | Magazine (10 rounds) |
| 65 | Cylinder head screw | 86 | Follower (10 rounds) |
| 66 | Magazine catch | 87 | Follower spring (10 rounds) |
| 67 | Cylindrical pin | 88 | Locking plate (does not exist in HK 639 design) |
| 68 | Centre bushing | 89 | Floor plate |
| 69 | Intermediate plate | | |
| 70 | Toothed lock washer | | |
| 71 | Cylinder head screw | | |
| 72 | Cap | | |
| 73 | Oval head wood screw | | |
| 74 | Threaded bush, rear | | |
| 75 | Butt cap | | |
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