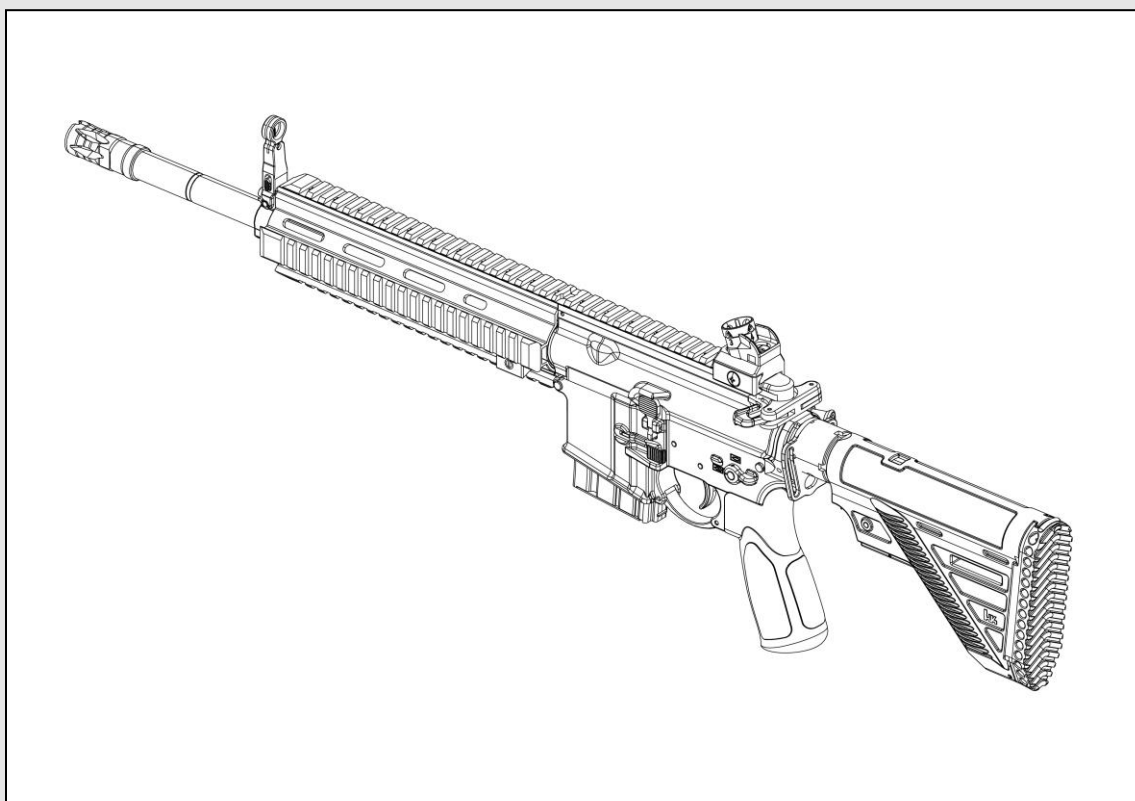


EN

Semi-Automatic Rifle Match Rifle MR223 A3

Calibre .223 Rem.



Spare parts catalogue



Semi-Automatic Rifle
Match Rifle MR223 A3
Calibre .223 Rem.



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Using this spare parts catalogue

Purpose of this spare parts catalogue

This spare parts catalogue can be used to order individual components and assembly groups for the weapon.

Target audience for this spare parts catalogue

This spare parts catalogue is intended for trained firearms technicians and administrative personnel.

Information in the spare parts catalogue

This spare parts catalogue contains all of the information that is necessary to order individual components and assembly groups for the weapon. The contents of this spare parts catalogue have the following meanings:

Information	Meaning
Illustration of individual components	The illustration of individual components is an exploded view showing all parts of the weapon that can be ordered.
Item (Item Number)	The Item Number shows the number of the part in the exploded view. If there is a "--" instead of the Item Number, then the indicated item is not shown in the exploded view, but can be ordered nevertheless.
Designation	The designation contains the name of the part. If more than one of a part is present, then the number of parts is shown in brackets after the designation, e.g. (2x).
Ident.-No. (Identification Number)	The Ident.-No. is Heckler & Koch's internal number for identifying products and individual components.

Information	Meaning
Quantity per 100 weapons – optional	This number indicates the recommended quantity to keep in stock per 100 weapons. The quantity includes both wearing parts and parts which may become lost. This information represents theoretical values based on experience, and may vary in practice.
Quantity per maintenance unit – optional	This number indicates the recommended quantity to keep in stock per maintenance unit. The quantity includes both wearing parts and parts which may become lost. This information represents theoretical values based on experience, and may vary in practice.
Comments	This column may contain additional information.



Parts and assembly groups can be ordered from Heckler & Koch by indicating the weapon, Designation and Ident.-No.

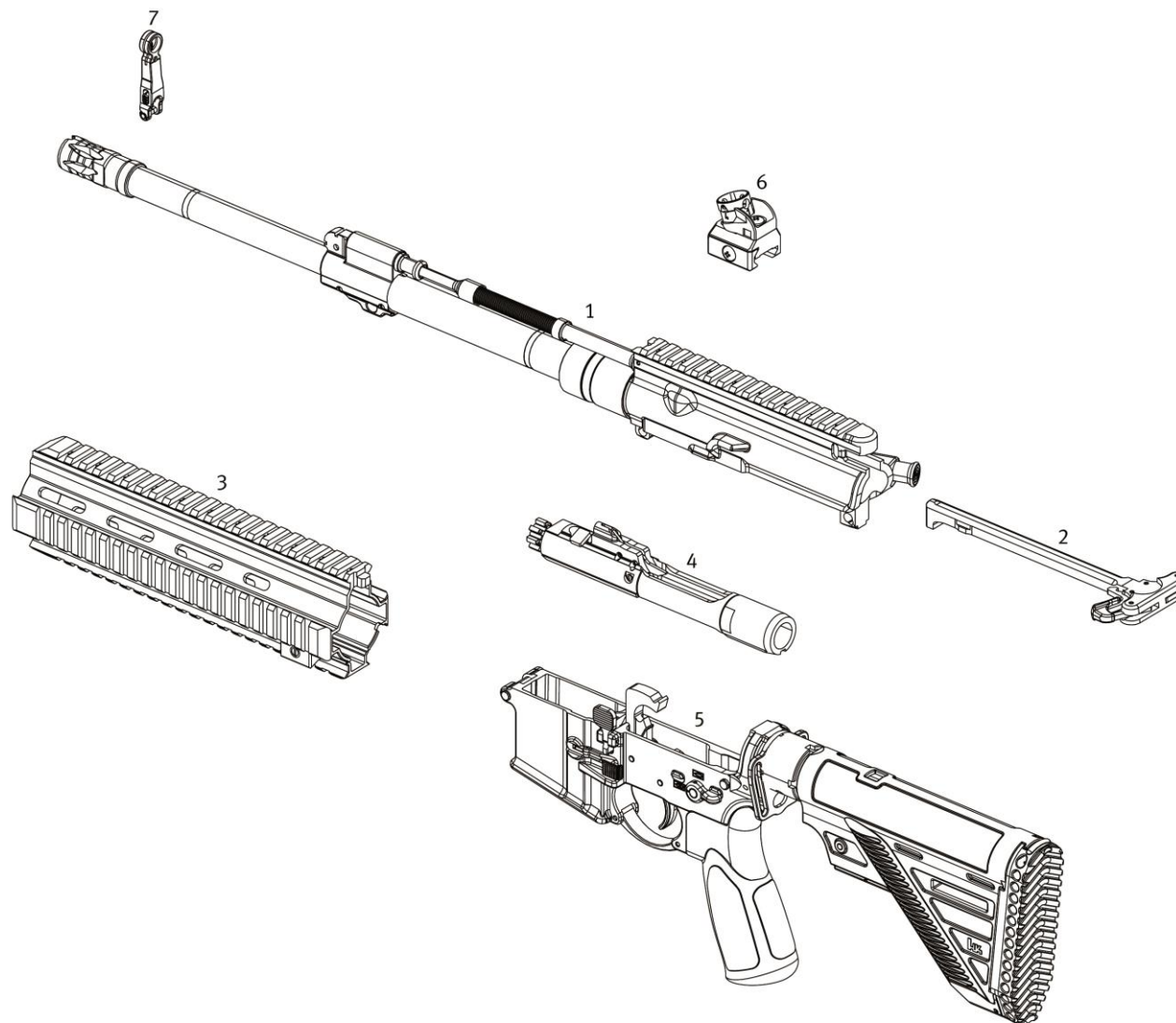
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Assembly groups



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Assembly groups		 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Comments	
--	Semi-automatic rifle MR223 A3 .223 Rem. (Item 1 - 7)	261349		
1	Upper receiver, compl.	239625	Proof firing required.	
2	Charging handle, compl.	237494		
3	Handguard, compl.	237611		
4	Bolt, compl.	236268		
5	Lower receiver, compl.	237610		
6	Rear sight, compl.	233197		
7	Front sight, compl.	236305		

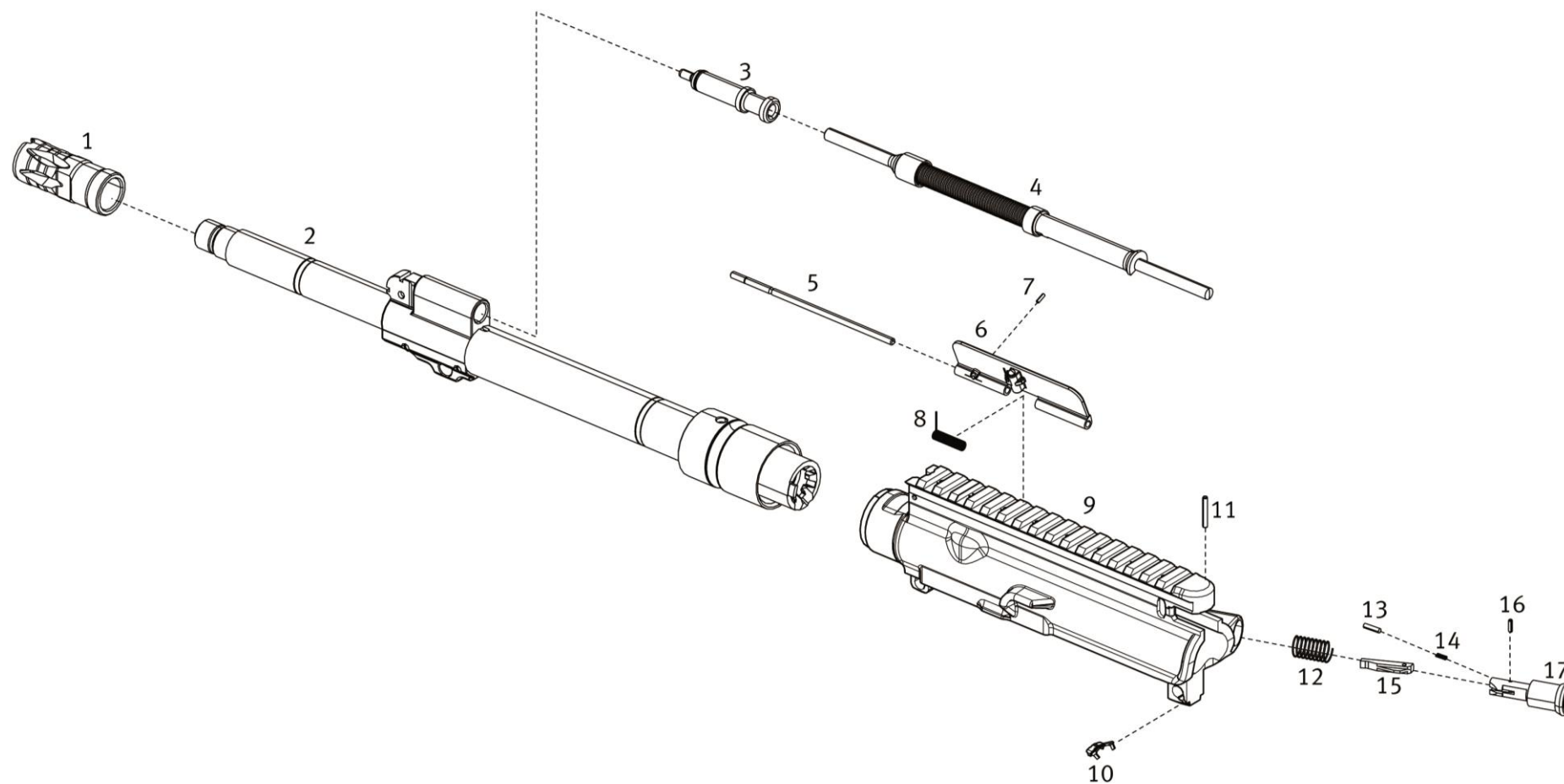
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Upper receiver, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Upper receiver, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
--	Upper receiver, compl. (Item 1 - 17)	239625	3		
1	Flash hider	237016	5		
2	Barrel, compl. (Item 1 - 2)	239628	1	Proof firing required.	
3	Gas piston, compl.	205381	5		
4	Rod, compl.	203648	1		
5	Axle for cover	203633	1		
6	Ejection port cover, compl.	237300	2		
7	Clamping sleeve	979290	5		
8	Elbow spring	203632	5		
9	Upper receiver, assembled	237612	--	Includes Item 10.	
10	Leaf spring	237357	10		
11	Clamping sleeve for forward assist	979313	10		
12	Pressure spring for forward assist	203635	2		
--	Forward assist, compl. (Item 13 - 17)	203599	3		
13	Pressure bolt for forward assist	203637	--		
14	Pressure spring for pressure bolt	203636	--		
15	Locking piece for forward assist	203601	--		
16	Clamping sleeve for locking piece	979293	--		
17	Retainer, compl.	203600	--		

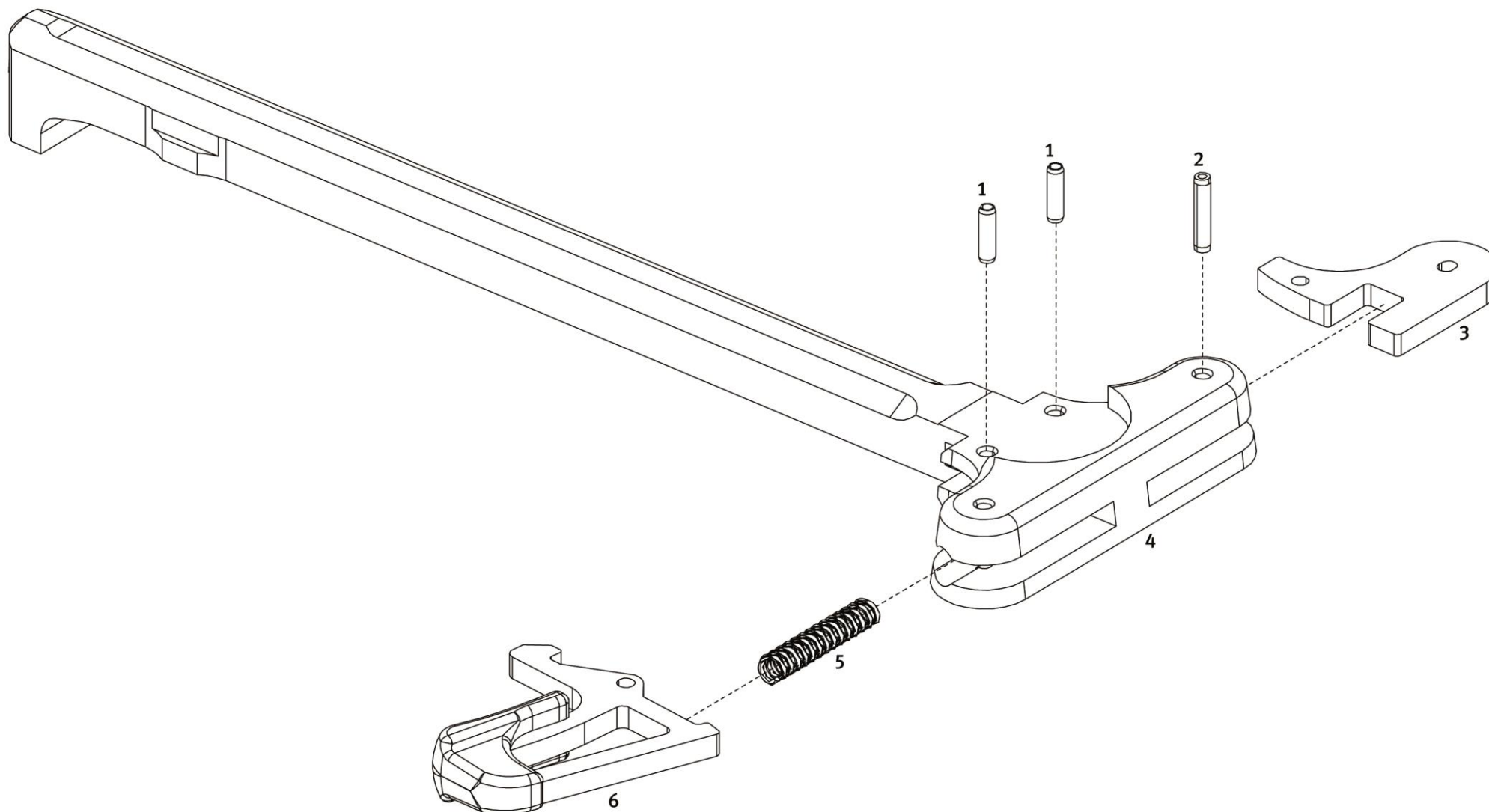
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Charging handle, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Charging handle, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
--	Charging handle, compl. (Item 1 - 6)	237494	2		
1	Clamping sleeve (2x)	236299	--		
2	Clamping sleeve for plate	928077	--		
3	Plate	227678	--		
4	Charging handle	237500	--		
5	Pressure spring for pawl	203640	--		
6	Pawl, compl.	235377	--		

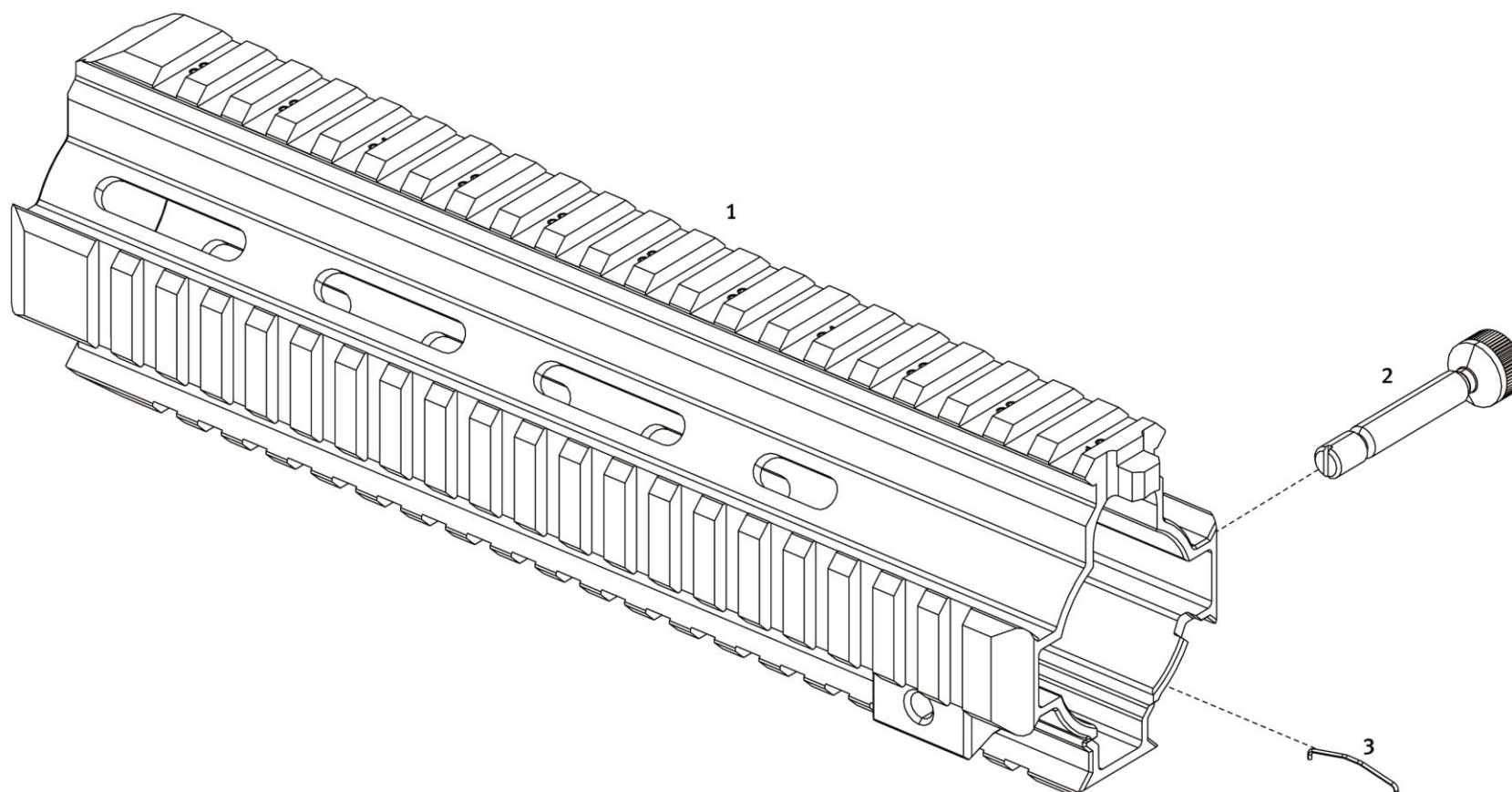
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Handguard, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Handguard, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
--	Handguard, compl. (Item 1 - 3)	237611	2		
1	Handguard	237614	--		
2	Locking screw for handguard	236202	2		
3	Shaped spring	233186	--		

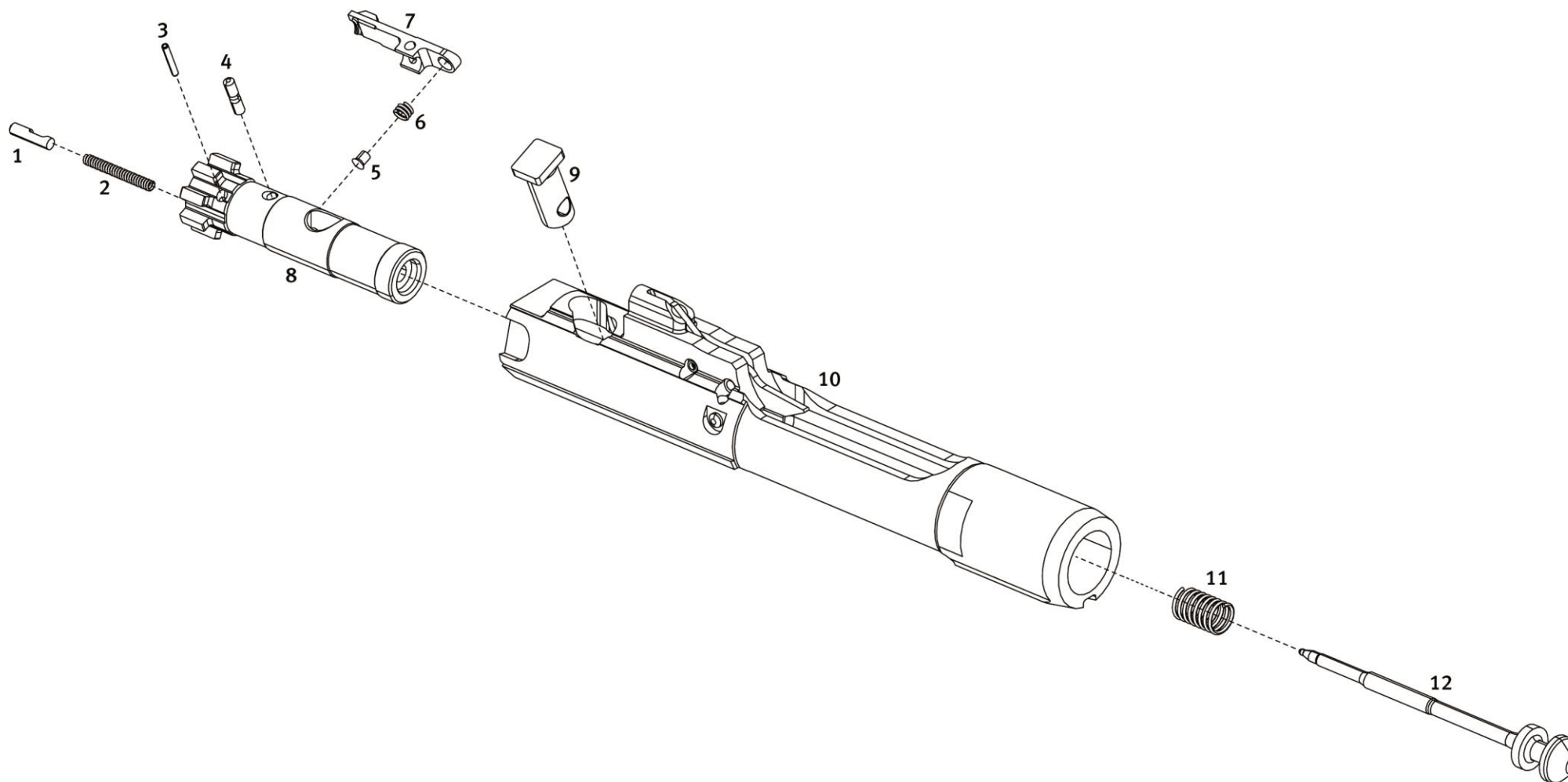
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Bolt, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Bolt, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
--	Bolt, compl. (Item 1 - 12)	236268	--		
--	Bolt head, compl. (Item 1 - 8)	235604	--	Proof firing required.	
1	Ejector	233109	3		
2	Pressure spring for ejector	233110	3		
3	Clamping sleeve	236320	30		
4	Axle for extractor	203569	10		
5	Rubber plug	207779	20		
6	Pressure spring for extractor	205407	30		
7	Extractor	233108	10		
8	Bolt head	Proof firing required. Only as bolt head, compl. available.			
9	Control bolt	233112	20		
10	Bolt head carrier, assembled	236266	--		
11	Pressure spring for firing pin	233674	10		
12	Firing pin	233703	5		

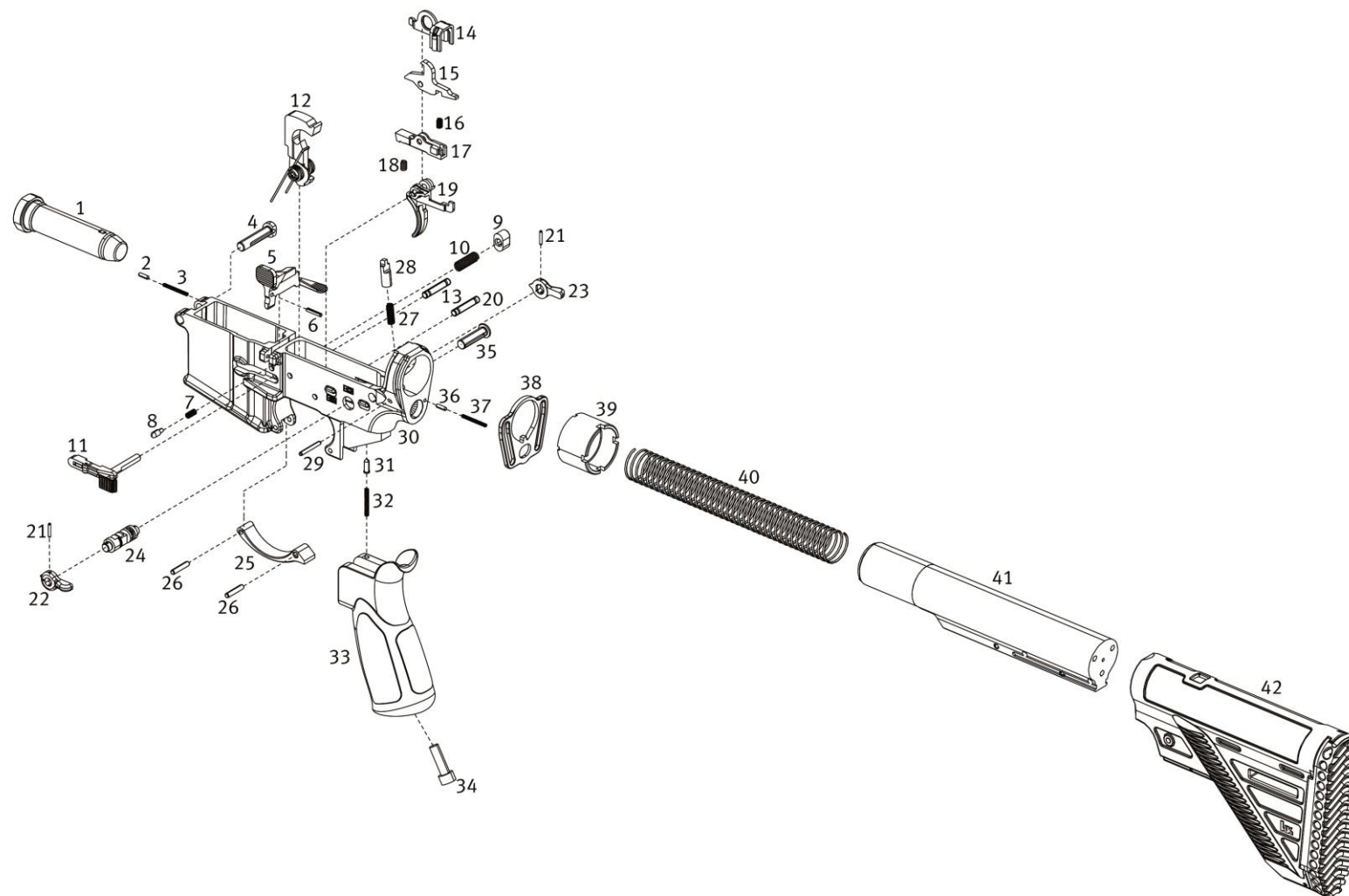
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Lower receiver, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Lower receiver, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
--	Lower receiver, compl. (Item 1 - 42)	237610	--		
1	Puffer, compl.	203570	2		
--	Lower receiver, assembled (Item 2 - 34)	237613	--		
2	Stop pin for locking pin	233115	5		
3	Pressure spring for stop pin	233116	5		
4	Locking pin, front	233114	3		
5	Bolt catch/release	237090	5		
6	Clamping sleeve for bolt catch/release	979292	20		
7	Pressure spring for pressure pin	233132	5		
8	Pressure pin	233131	5		
9	Retainer for magazine catch	233127	5		
10	Pressure spring for retainer	233126	20		
11	Magazine catch, compl.	237323	2		
12	Hammer, compl.	235627	5		
13	Axle for hammer	227886	5		
14	Bridge	203593	5		
15	Disconnecter	227695	20		
16	Pressure spring	233149	3		
17	Sear release rocker	235731	3		

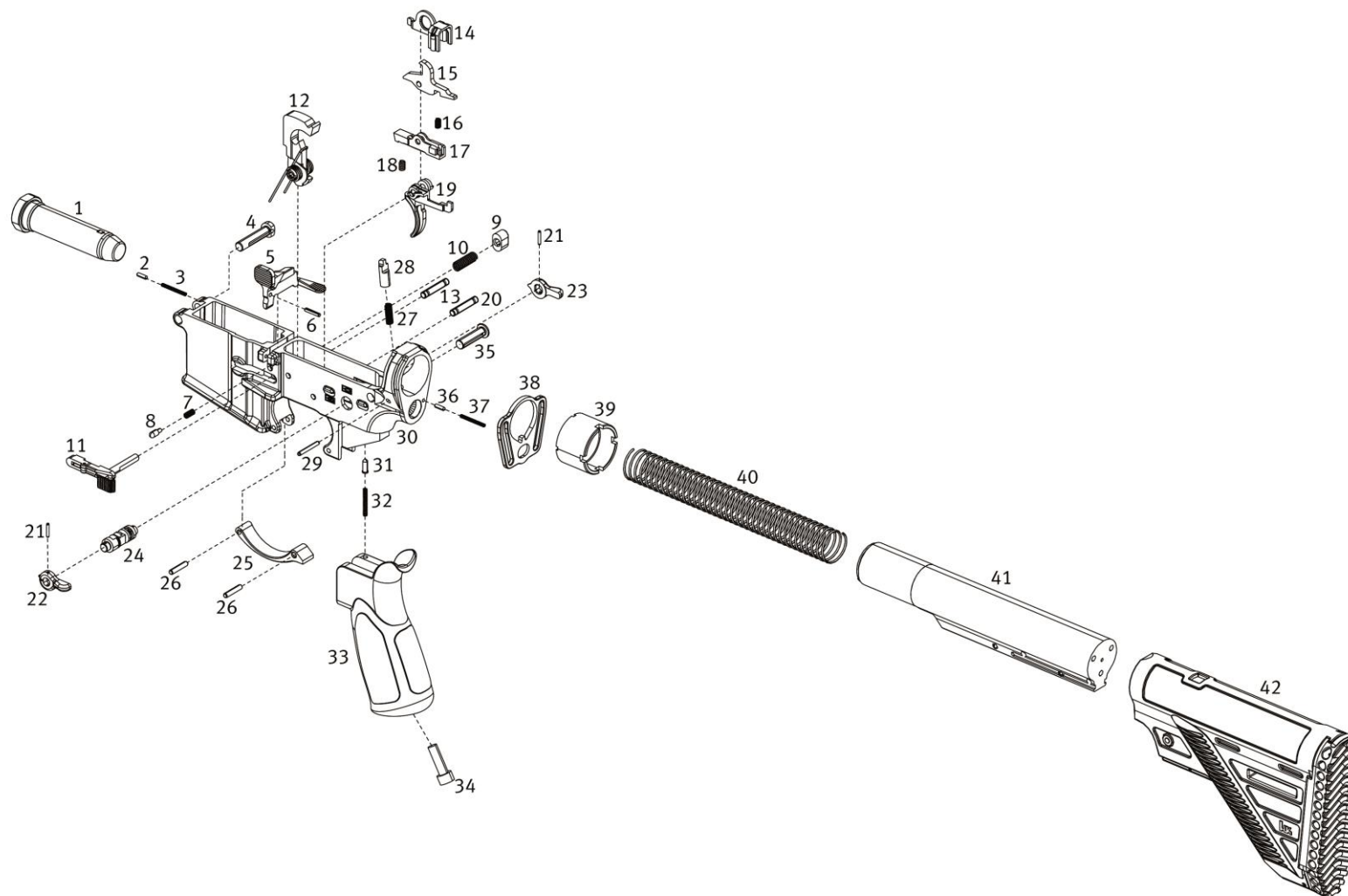
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Lower receiver, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Lower receiver, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
18	Pressure spring	235000	5		
19	Trigger	235732	5		
20	Axle for trigger	227886	5		
21	Clamping sleeve for safety lever (2x)	975415	20		
22	Safety lever, left	236502	5		
23	Safety lever, right	236503	5		
24	Safety roller	236274	3		
25	Trigger guard	237354	3		
26	Clamping sleeve for trigger guard (2x)	979294	20		
27	Pressure spring for locking pin	233121	--		
28	Locking pin for buffer	233120	5		
29	Clamping sleeve for locking pin	986544	5		
30	Lower receiver	237616	--		
31	Stop pin	236687	5		
32	Pressure spring for stop pin	233136	5		
33	Grip	236501	5		
34	Screw	979522	5		
35	Locking pin, rear	233117	3		
36	Stop pin for locking pin	233115	5		

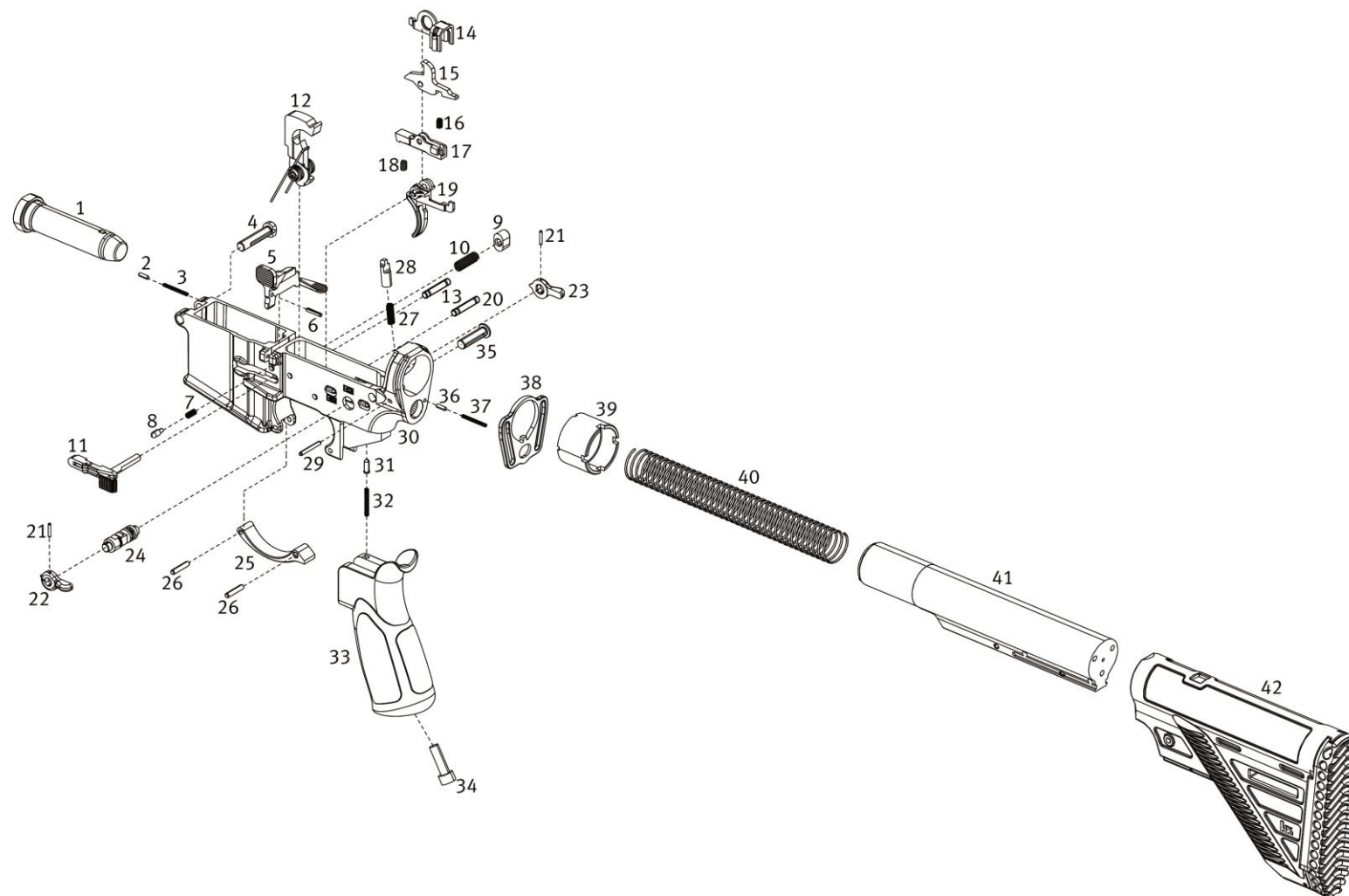
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Lower receiver, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Lower receiver, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
37	Pressure spring for stop pin	233116	5		
38	Plate	235850	5		
39	Nut for extension	236733	3		
40	Recoil spring	233166	3		
41	Extension, compl.	237361	5		
42	Buttstock, compl.	237082	5		

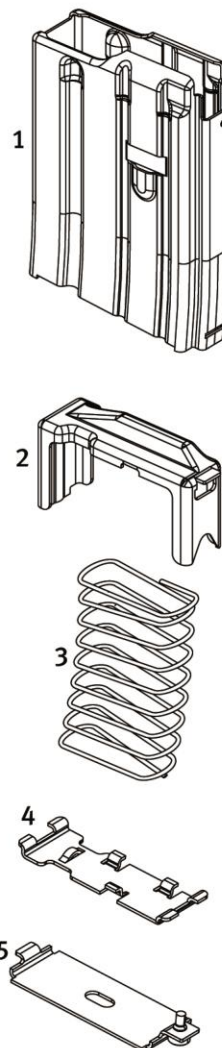
Semi-automatic rifle
MR223 A3

Calibre
.223 Rem.

Magazine 10 cartridges, compl.



Spare parts catalogue
Heckler & Koch GmbH



Semi-automatic rifle MR223 A3 Calibre .223 Rem.		Magazine 10 cartridges, compl.			 Spare parts catalogue Heckler & Koch GmbH
Item	Designation	Ident.-No.	Quantity per 100 weapons	Comments	
--	Magazine 10 cartridges, compl. (Item 1 - 5)	235642	20		
1	Magazine housing	235643	--		
2	Follower	251771	--		
3	Magazine spring	235644	--		
4	Magazine locking plate	251773	--		
5	Magazine floor plate, compl.	251775	--		



No Compromise

Quality . Innovation . Service . Safety



Heckler & Koch GmbH
Heckler & Koch-Str. 1
78727 Oberndorf/N.
Germany

Telefon: +49 (0) 74 23 / 79-0
Telefax: +49 (0) 74 23 / 79-23 50
E-Mail: TD@heckler-koch-de.com
Internet: www.heckler-koch.com