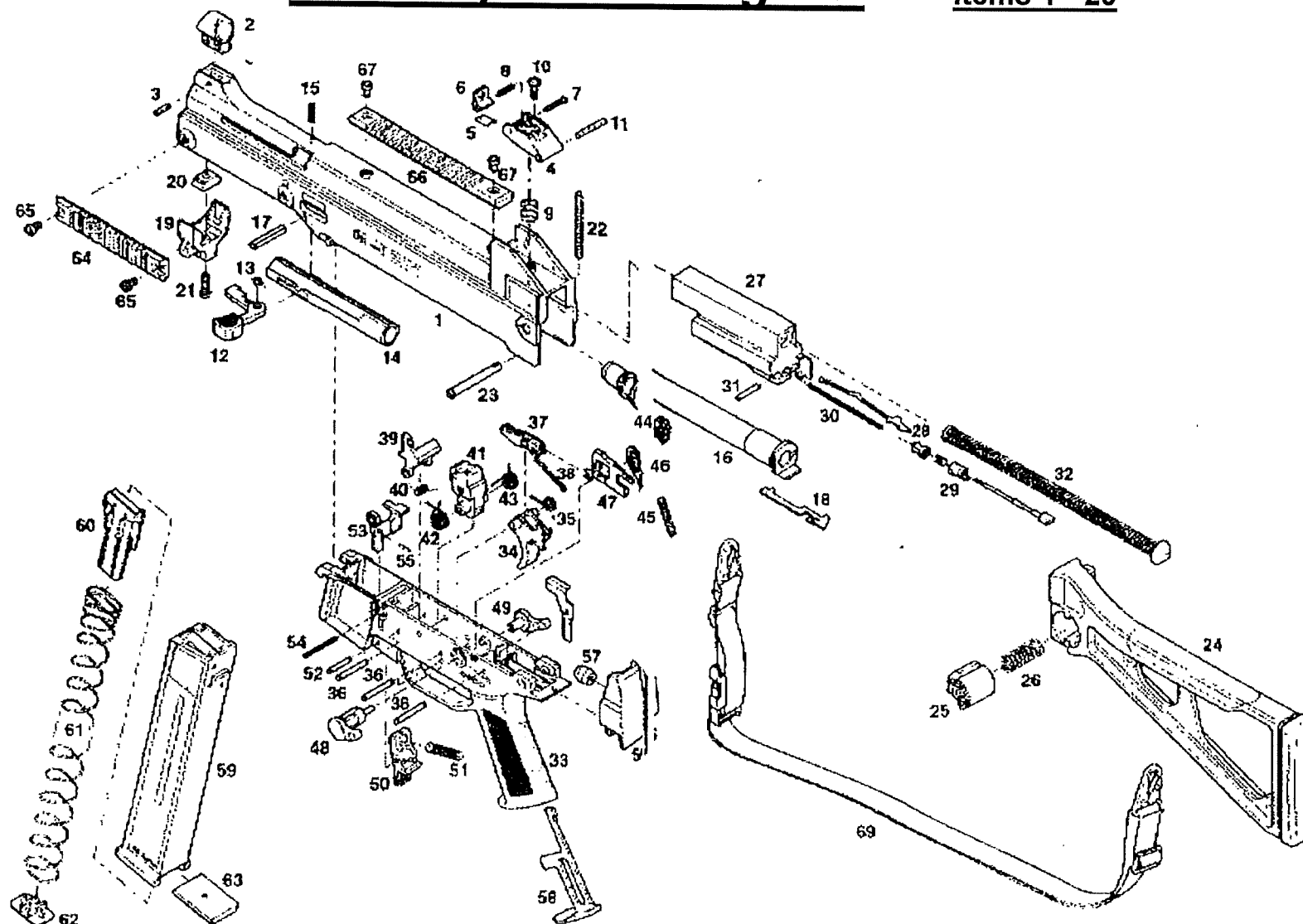


UMP Exploded Diagram

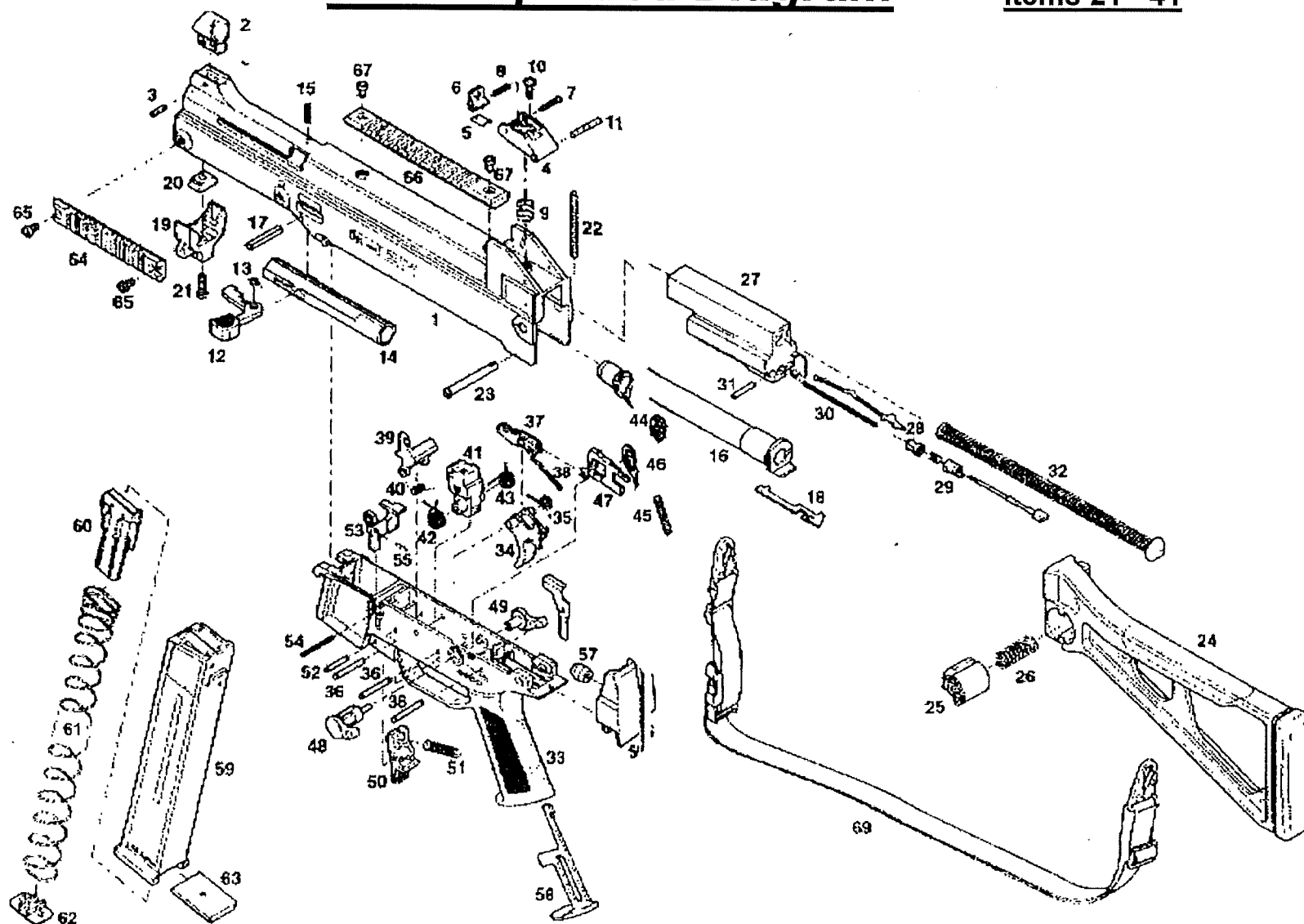
Items 1 - 20



UMP Parts list					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
	Upper receiver w/barrel, complete (pos. 1-21)	Exploded Diagram	217503		
1	Upper receiver incomplete	Exploded Diagram	217509		
2	Front sight	Exploded Diagram	217506		
3	Roll pin, front sight 4 x 144 mm	Exploded Diagram	928747		
	Rear sight, complete (pos. 4-10)	Exploded Diagram	217513		
4	Sight support	Exploded Diagram	217992		
5	Flat spring	Exploded Diagram	217515		
6	Rear Sight	Exploded Diagram	217516		
7	Windage adjustment screw	Exploded Diagram	217517		
8	Rear sight spring	Exploded Diagram	217518		
9	Sight support spring	Exploded Diagram	217504		
10	Elevation adjustment spring	Exploded Diagram	217505		
11	Roll pin, sight support	Exploded Diagram	987695		
12	Cocking lever	Exploded Diagram	217519		
13	Cocking lever spring	Exploded Diagram	217508		
14	Cocking lever support	Exploded Diagram	217507		
15	Roll pin, cocking lever support	Exploded Diagram	986546		
16	Barrel, .45 cal.	Exploded Diagram	219403		
*	Barrel, .40 S&W	Exploded Diagram	219402		
17	Roll pin, barrel (6 x 32 mm)	Exploded Diagram	988425		
18	Ejector	Exploded Diagram	219399		
	Handstop, complete (19 - 21)	Exploded Diagram	219364		
19	Handstop, incomplete	Exploded Diagram	219342		
20	Insert plate, handstop	Exploded Diagram	219343		

UMP Exploded Diagram

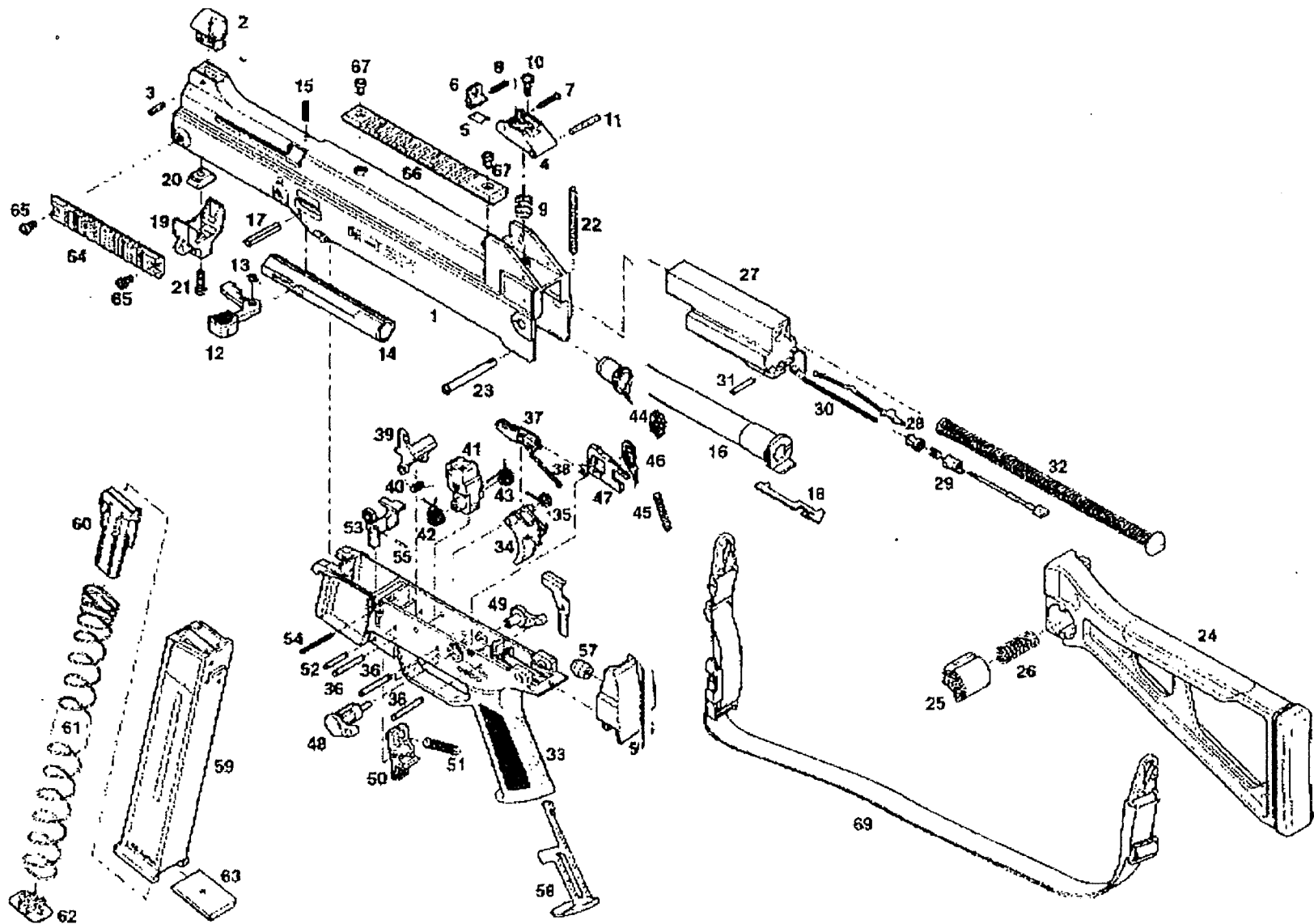
Items 21 - 41



UMP Parts list					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
21	Cylindrical screw, handstop (5 x 16 mm)	Exploded Diagram	219414		
22	Axle, buttstock	Exploded Diagram	219401		
23	Locking pin (Takedown pin) Rear	Exploded Diagram	217558		
	Buttstock, complete (24 - 26)	Exploded Diagram	217197		
24	Buttstock, incomplete	Exploded Diagram	217559		
25	Buttstock lock	Exploded Diagram	205454		
26	Spring, buttstock lock	Exploded Diagram	205455		
	Bolt, complete, .45 ACP	Exploded Diagram	217572		
	Bolt, complete, .40 S&W	Exploded Diagram	217562		
27	Bolt, incomplete, .45 ACP	Exploded Diagram	217574		
27	Bolt, incomplete, .40 S&W	Exploded Diagram	217564		
28	Extractor .45 ACP	Exploded Diagram	217573		
28	Extractor, .40 S&W	Exploded Diagram	217231		
29	Firing pin assembly, complete	Exploded Diagram	217555		
30	Firing pin spring	Exploded Diagram	217523		
31	Firing pin retaining pin	Exploded Diagram	217587		
32	Recoil spring assembly, complete	Exploded Diagram	217548		
	Pistol grip, complete (33 - 58)	Exploded Diagram	217531		
33	Pistol grip, incomplete	Exploded Diagram	217546		
34	Trigger	Exploded Diagram	205420		
35	Trigger spring	Exploded Diagram	205422		
36	Axle, (3x)	Exploded Diagram	217532		
37	Sear	Exploded Diagram	205439		
38	Sear Spring	Exploded Diagram	205421		
39	Release Lever	Exploded Diagram	217535		
40	Release lever Spring	Exploded Diagram	217534		
41	Hammer	Exploded Diagram	217545		

UMP Exploded Diagram

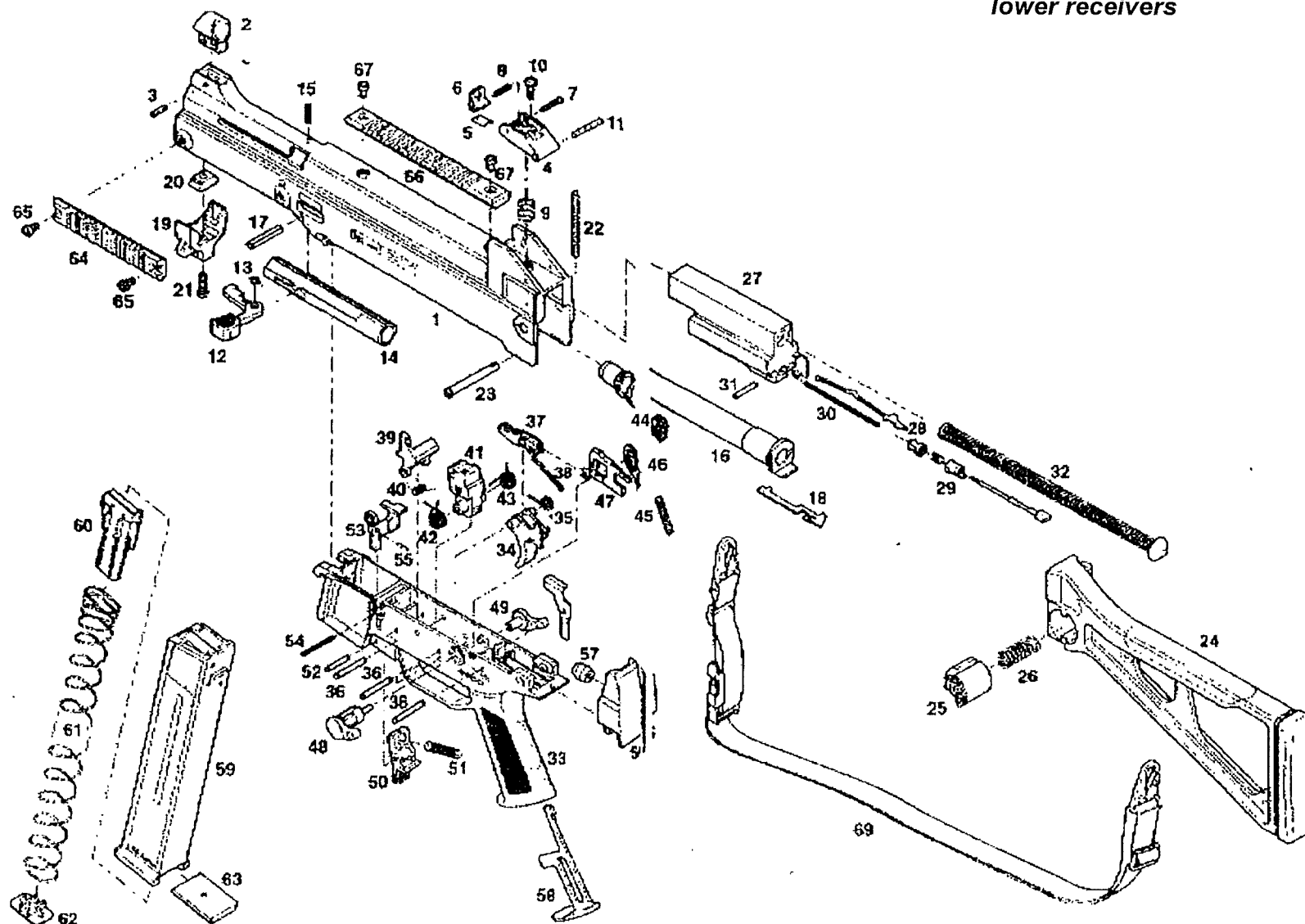
Items 42 - 62



UMP Parts list					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
42	Hammer spring, left	Exploded Diagram	217533		
43	Hammer spring, right	Exploded Diagram	217585		
44	Notched disk	Exploded Diagram	205417		
45	Compression spring	Exploded Diagram	205418		
46	Index plate	Exploded Diagram	205419		
47	Slide	Exploded Diagram	214608		
48	Safety lever, left	Exploded Diagram	217753		
49	Safety lever, right	Exploded Diagram	214607		
50	Magazine release	Exploded Diagram	217537		
51	Magazine release spring	Exploded Diagram	217536		
52	Magazine release axle	Exploded Diagram	217538		
53	Bolt catch	Exploded Diagram	217540		
54	Bolt catch spring	Exploded Diagram	217539		
55	Roll pin, bolt catch	Exploded Diagram	928080		
56	Back plate	Exploded Diagram	217541		
57	Buffer	Exploded Diagram	217544		
58	Pistol Grip cover	Exploded Diagram	205438		
	Magazine, complete, .45 ACP (59 - 63)	Exploded Diagram	217576		
	Magazine, complete .40 S&W (59 - 63)	Exploded Diagram	217766		
59	Magazine housing .45	Exploded Diagram	217581		
	Magazine housing .40	Exploded Diagram	217767		
60	Follower .45	Exploded Diagram	217577		
	Follower .40	Exploded Diagram	217769		
61	Magazine spring .45	Exploded Diagram	217578		
	Magazine spring .40	Exploded Diagram	217799		
62	Locking plate .45	Exploded Diagram	217579		
	Locking plate .40	Exploded Diagram	217770		

UMP Exploded Diagram

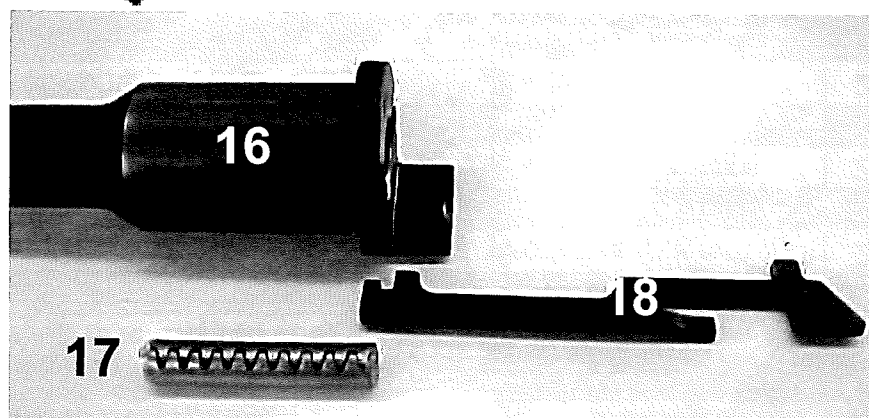
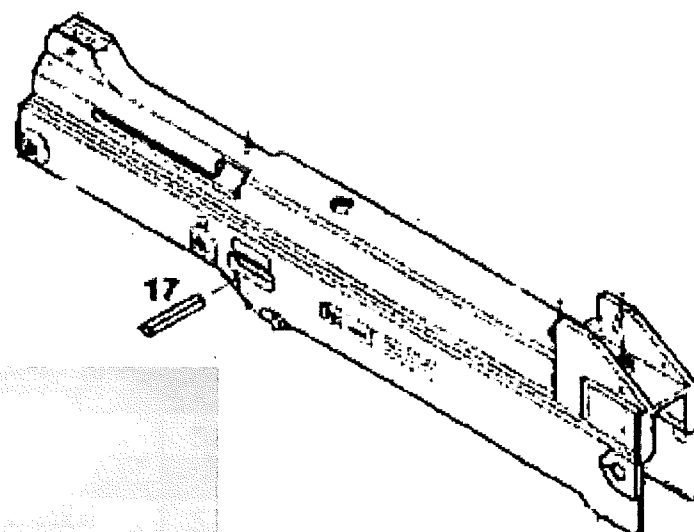
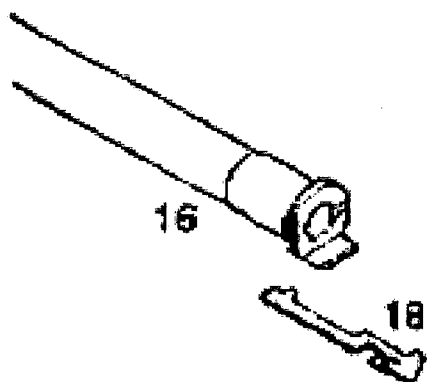
Items 63 – 70
Including additional
lower receivers



UMP Parts list					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
63	Floor plate	Exploded Diagram	217580		
	Picatinney rail, short w/screws (64 - 65)	Exploded Diagram	219362		
64	Picatinney rail, short	Exploded Diagram	219341		
65	Cylindrical screws (2x)	Exploded Diagram	219413		
	Picatinney rail, long complete (66 - 67)	Exploded Diagram	219363		
66	Picatinney rail, long	Exploded Diagram	219346		
67	Cylindrical screws (2x)	Exploded Diagram	219413		
68	Sound suppressor, complete, .45 ACP	Exploded Diagram	217831		Not shown
	Sound suppressor, complete, .40 S&W	Exploded Diagram	217831		Not shown
69	Carrying sling, complete	Exploded Diagram	219085		
70	Magazine loader	Exploded Diagram	219404		
	UMP lower receivers				
*	Lower receiver SF		219636		Not shown
*	Lower receiver12		219634		Not shown
*	Lower receiver 2RB		219632		Not shown
*	Lower receiver NT		217531		Not shown

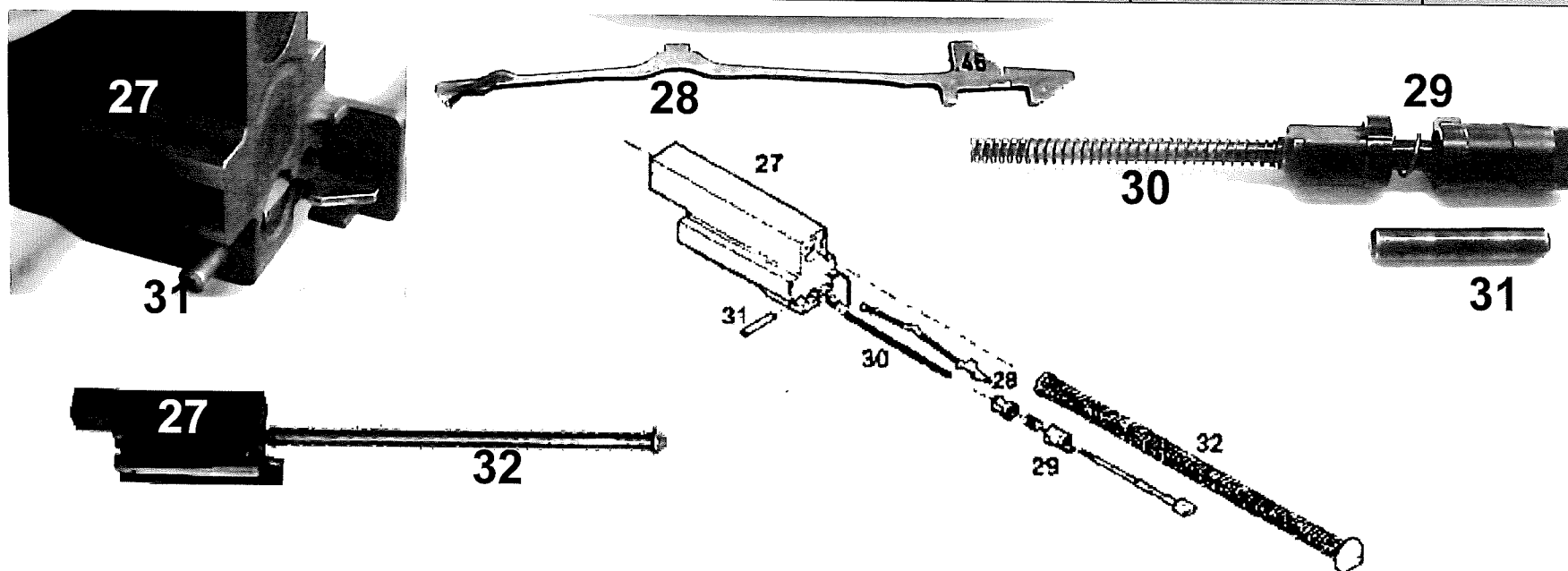
Barrel and Ejector

16	Barrel, .45 cal.	Exploded Diagram	219403		
*	Barrel, .40 S&W	Exploded Diagram	219402		Not shown
17	Roll pin, barrel (6 x 32 mm)	Exploded Diagram	988425		
18	Ejector	Exploded Diagram	219399		



Bolt assembly

	Bolt, complete, .45 ACP	Exploded Diagram	217572		
	Bolt, complete, .40 S&W	Exploded Diagram	217562		
27	Bolt, incomplete, .45 ACP	Exploded Diagram	217574		
27	Bolt, incomplete, .40 S&W	Exploded Diagram	217564		
28	Extractor .45 ACP	Exploded Diagram	217573		
28	Extractor, .40 S&W	Exploded Diagram	217231		
29	Firing pin assembly, complete	Exploded Diagram	217555		
30	Firing pin spring	Exploded Diagram	217523		
31	Firing pin retaining pin	Exploded Diagram	217587		
32	Recoil spring assembly, complete	Exploded Diagram	217548		



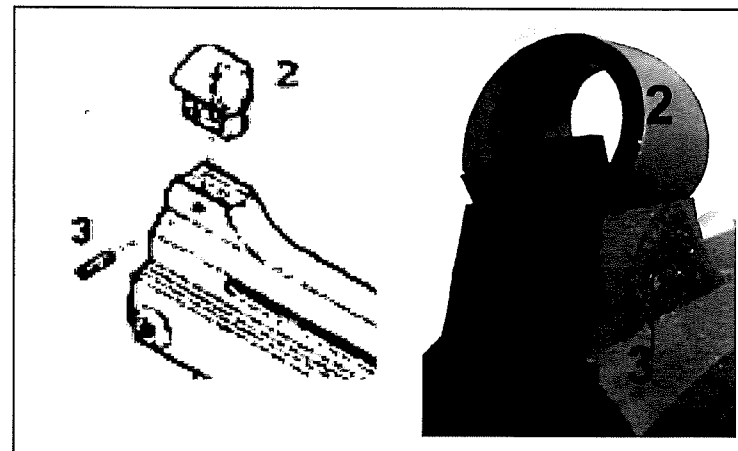
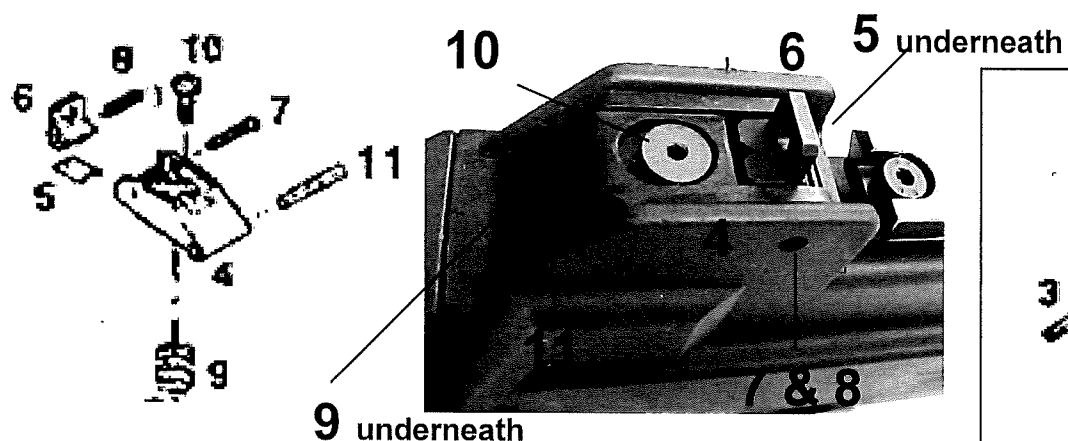
Sights

Rear sight

	Rear sight, complete (pos. 4-10)	Exploded Diagram	217513		
4	Sight support	Exploded Diagram	217992		
5	Flat spring	Exploded Diagram	217515		
6	Rear Sight	Exploded Diagram	217516		
7	Windage adjustment screw	Exploded Diagram	217517		
8	Rear sight spring	Exploded Diagram	217518		
9	Sight support spring	Exploded Diagram	217504		
10	Elevation adjustment spring	Exploded Diagram	217505		
11	Roll pin, sight support	Exploded Diagram	987695		

Front sight

2	Front sight	Exploded Diagram	217506		
3	Roll pin, front sight 4 x 144 mm	Exploded Diagram	928747		

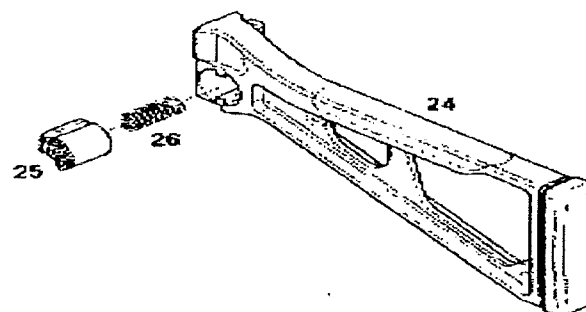
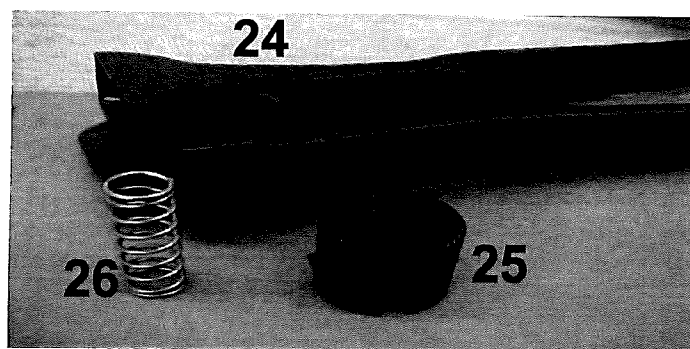
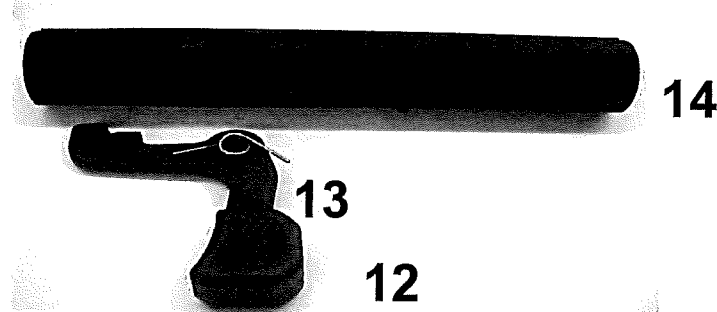
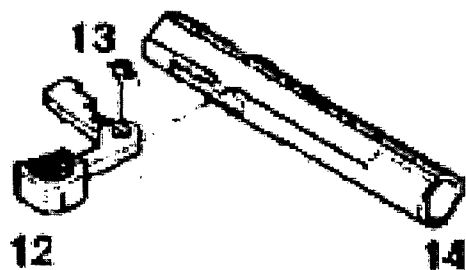


Cocking Handle/Support & Stock

12	Cocking lever	Exploded Diagram	217519		
13	Cocking lever spring	Exploded Diagram	217508		
14	Cocking lever support	Exploded Diagram	217507		
15	Roll pin, cocking lever support	Exploded Diagram	986546		

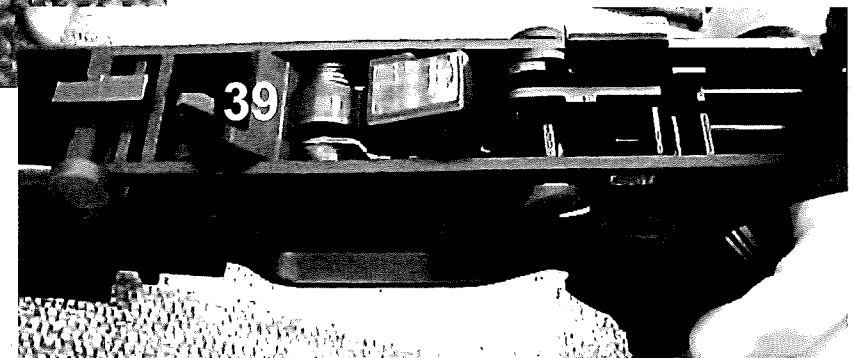
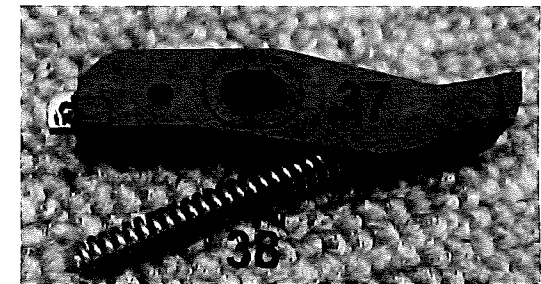
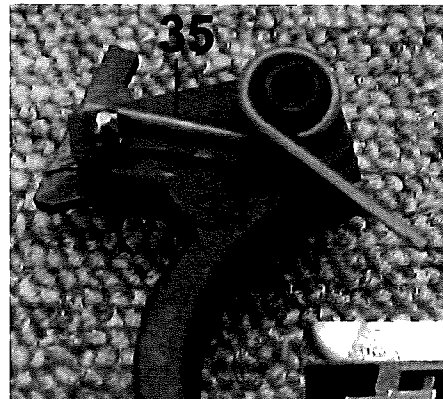
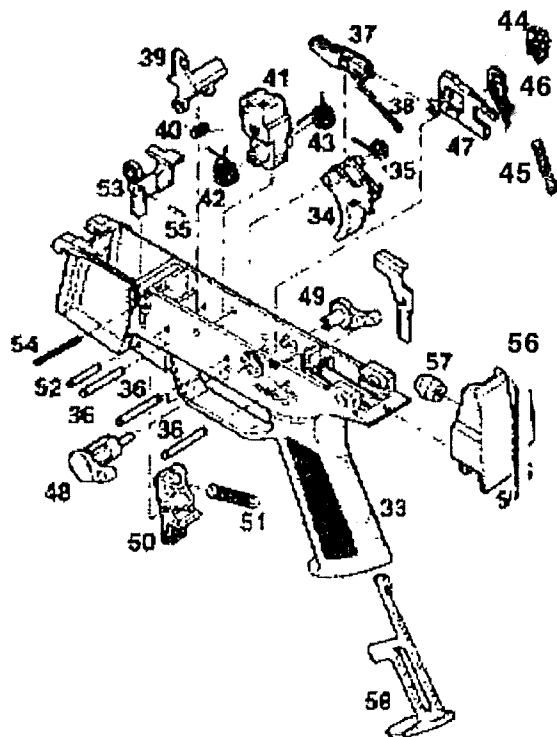
Buttstock

	Buttstock, complete (24 - 26)	Exploded Diagram	217197		
24	Buttstock, incomplete	Exploded Diagram	217559		
25	Buttstock lock	Exploded Diagram	205454		
26	Spring, buttstock lock	Exploded Diagram	205455		



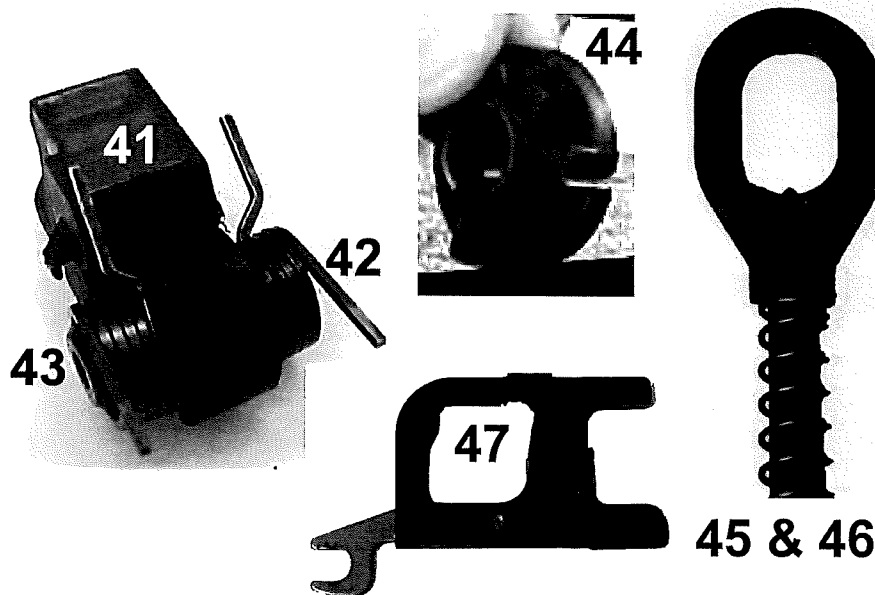
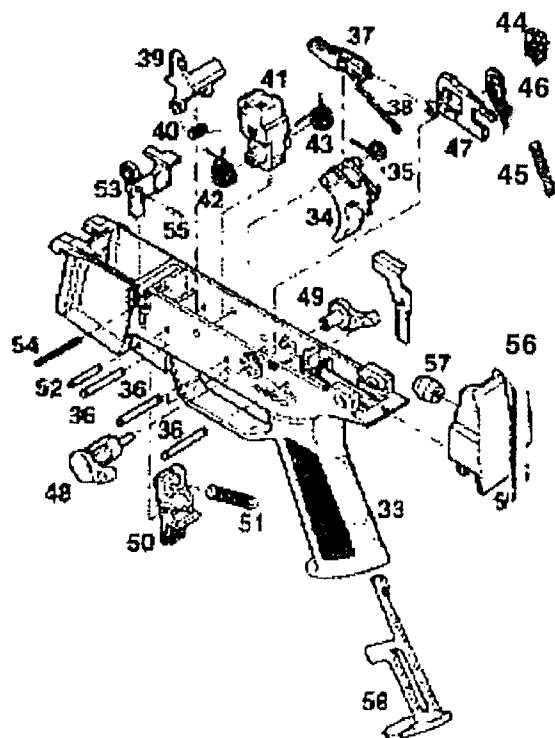
Lower Receiver & Trigger Mechanism

	Pistol grip, complete (33 - 58)	Exploded Diagram	217531		
33	Pistol grip, incomplete	Exploded Diagram	217546		
34	Trigger	Exploded Diagram	205420		
35	Trigger spring	Exploded Diagram	205422		
36	Axle, (3x)	Exploded Diagram	217532		
37	Sear	Exploded Diagram	205439		
38	Sear Spring	Exploded Diagram	205421		
39	Release Lever	Exploded Diagram	217535		
40	Release lever Spring	Exploded Diagram	217534		



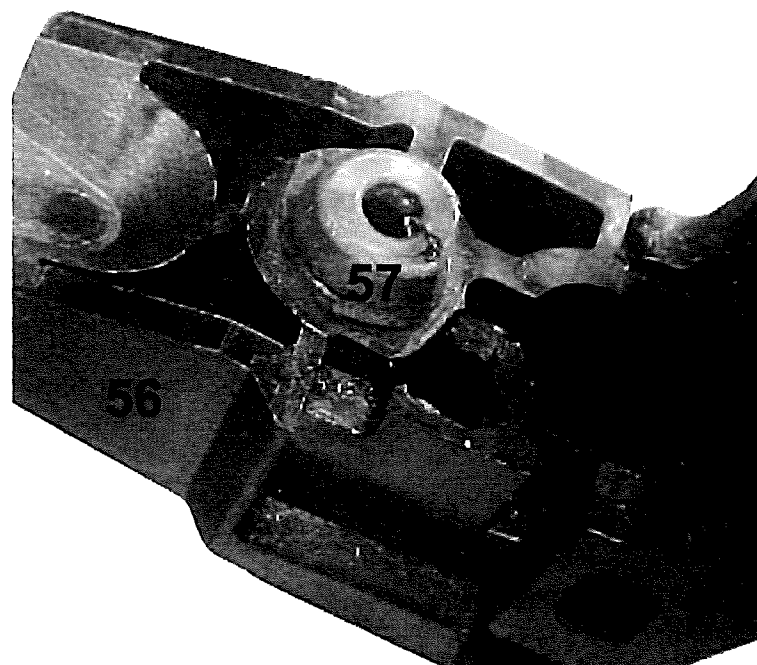
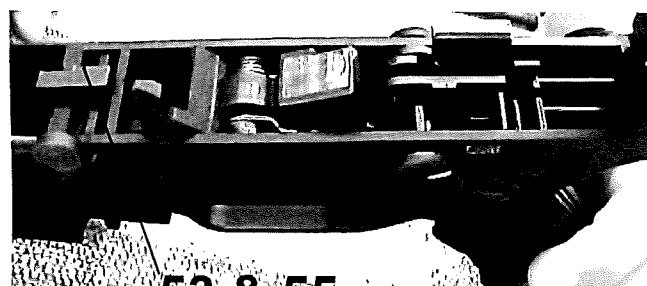
Lower Receiver & Trigger Mechanism

41	Hammer	Exploded Diagram	217545		
42	Hammer spring, left	Exploded Diagram	217533		
43	Hammer spring, right	Exploded Diagram	217585		
44	Notched disk	Exploded Diagram	205417		
45	Compression spring	Exploded Diagram	205418		
46	Index plate	Exploded Diagram	205419		
47	Slide	Exploded Diagram	214608		
48	Safety lever, left	Exploded Diagram	217753		
49	Safety lever, right	Exploded Diagram	214607		



Lower Receiver & Trigger Mechanism

50	Magazine release	Exploded Diagram	217537		
51	Magazine release spring	Exploded Diagram	217536		
52	Magazine release axle	Exploded Diagram	217538		
53	Bolt catch	Exploded Diagram	217540		
54	Bolt catch spring	Exploded Diagram	217539		
55	Roll pin, bolt catch	Exploded Diagram	928080		
56	Back plate	Exploded Diagram	217541		
57	Buffer	Exploded Diagram	217544		



UMP Parts list - Alpha					
<i>Item</i>	Drawing # Exploded Diagram <i>Parts Description</i>	<i>Drawing #</i>	000 000 <i>Ident. #</i>	<i>NATO Stock #</i>	Figure #1 <i>Remarks</i>
36	Axle, (3x)	Exploded Diagram	217532		
22	Axle, buttstock	Exploded Diagram	219401		
56	Back plate	Exploded Diagram	217541		
*	Barrel, .40 S&W	Exploded Diagram	219402		
16	Barrel, .45 cal.	Exploded Diagram	219403		
53	Bolt catch	Exploded Diagram	217540		
54	Bolt catch spring	Exploded Diagram	217539		
	Bolt, complete, .40 S&W	Exploded Diagram	217562		
	Bolt, complete, .45 ACP	Exploded Diagram	217572		
27	Bolt, incomplete, .40 S&W	Exploded Diagram	217564		
27	Bolt, incomplete, .45 ACP	Exploded Diagram	217574		
57	Buffer	Exploded Diagram	217544		
25	Buttstock lock	Exploded Diagram	205454		
	Buttstock, complete (24 - 26)	Exploded Diagram	217197		
24	Buttstock, incomplete	Exploded Diagram	217559		
69	Carrying sling, complete	Exploded Diagram	219085		
12	Cocking lever	Exploded Diagram	217519		
13	Cocking lever spring	Exploded Diagram	217508		
14	Cocking lever support	Exploded Diagram	217507		
45	Compression spring	Exploded Diagram	205418		
21	Cylindrical screw, handstop (5 x 16 mm)	Exploded Diagram	219414		
65	Cylindrical screws (2x)	Exploded Diagram	219413		
67	Cylindrical screws (2x)	Exploded Diagram	219413		
18	Ejector	Exploded Diagram	219399		
10	Elevation adjustment spring	Exploded Diagram	217505		
28	Extractor .45 ACP	Exploded Diagram	217573		
28	Extractor, .40 S&W	Exploded Diagram	217231		

UMP Parts list - Alpha					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
29	Firing pin assembly, complete	Exploded Diagram	217555		
31	Firing pin retaining pin	Exploded Diagram	217587		
30	Firing pin spring	Exploded Diagram	217523		
5	Flat spring	Exploded Diagram	217515		
63	Floor plate	Exploded Diagram	217580		
	Follower .40	Exploded Diagram	217769		
60	Follower .45	Exploded Diagram	217577		
2	Front sight	Exploded Diagram	217506		
41	Hammer	Exploded Diagram	217545		
42	Hammer spring, left	Exploded Diagram	217533		
43	Hammer spring, right	Exploded Diagram	217585		
	Handstop, complete (19 - 21)	Exploded Diagram	219364		
19	Handstop, incomplete	Exploded Diagram	219342		
46	Index plate	Exploded Diagram	205419		
20	Insert plate, handstop	Exploded Diagram	219343		
23	Locking pin (Takedown pin) Rear	Exploded Diagram	217558		
	Locking plate .40	Exploded Diagram	217770		
62	Locking plate .45	Exploded Diagram	217579		
*	Lower receiver 2RB		219632		Not shown
*	Lower receiver NT		217531		Not shown
*	Lower receiver SF		219636		Not shown
*	Lower receiver 012		219634		Not shown
	Magazine housing .40	Exploded Diagram	217767		
59	Magazine housing .45	Exploded Diagram	217581		
70	Magazine loader	Exploded Diagram	219404		
50	Magazine release	Exploded Diagram	217537		
52	Magazine release axle	Exploded Diagram	217538		

UMP Parts list - Alpha					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
51	Magazine release spring	Exploded Diagram	217536		
	Magazine spring .40	Exploded Diagram	217799		
61	Magazine spring .45	Exploded Diagram	217578		
	Magazine, complete .40 S&W (59 - 63)	Exploded Diagram	217766		
	Magazine, complete, .45 ACP (59 - 63)	Exploded Diagram	217576		
44	Notched disk	Exploded Diagram	205417		
66	Picatinney rail, long	Exploded Diagram	219346		
	Picatinney rail, long complete (66 - 67)	Exploded Diagram	219363		
64	Picatinney rail, short	Exploded Diagram	219341		
	Picatinney rail, short w/screws (64 - 65)	Exploded Diagram	219362		
58	Pistol Grip cover	Exploded Diagram	205438		
	Pistol grip, complete (33 - 58)	Exploded Diagram	217531		
33	Pistol grip, incomplete	Exploded Diagram	217546		
6	Rear Sight	Exploded Diagram	217516		
8	Rear sight spring	Exploded Diagram	217518		
	Rear sight, complete (pos. 4-10)	Exploded Diagram	217513		
32	Recoil spring assembly, complete	Exploded Diagram	217548		
39	Release Lever	Exploded Diagram	217535		
40	Release lever Spring	Exploded Diagram	217534		
17	Roll pin, barrel (6 x 32 mm)	Exploded Diagram	988425		
55	Roll pin, bolt catch	Exploded Diagram	928080		
15	Roll pin, cocking lever support	Exploded Diagram	986546		
3	Roll pin, front sight 4 x 144 mm	Exploded Diagram	928747		
11	Roll pin, sight support	Exploded Diagram	987695		
48	Safety lever, left	Exploded Diagram	217753		
49	Safety lever, right	Exploded Diagram	214607		
37	Sear	Exploded Diagram	205439		

UMP Parts list - Alpha					
	Drawing # Exploded Diagram		000 000		Figure #1
<i>Item</i>	<i>Parts Description</i>	<i>Drawing #</i>	<i>Ident. #</i>	<i>NATO Stock #</i>	<i>Remarks</i>
38	Sear Spring	Exploded Diagram	205421		
4	Sight support	Exploded Diagram	217992		
9	Sight support spring	Exploded Diagram	217504		
47	Slide	Exploded Diagram	214608		
	Sound suppressor, complete, .40 S&W	Exploded Diagram	217831		Not shown
68	Sound suppressor, complete, .45 ACP	Exploded Diagram	217831		Not shown
26	Spring, buttstock lock	Exploded Diagram	205455		
34	Trigger	Exploded Diagram	205420		
35	Trigger spring	Exploded Diagram	205422		
	UMP lower receivers				
1	Upper receiver incomplete	Exploded Diagram	217509		
	Upper receiver w/barrel, complete (pos. 1-21)	Exploded Diagram	217503		
7	Windage adjustment screw	Exploded Diagram	217517		

UMP Parts list _ by ID #					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
44	Notched disk	Exploded Diagram	205417		
45	Compression spring	Exploded Diagram	205418		
46	Index plate	Exploded Diagram	205419		
34	Trigger	Exploded Diagram	205420		
38	Sear Spring	Exploded Diagram	205421		
35	Trigger spring	Exploded Diagram	205422		
58	Pistol Grip cover	Exploded Diagram	205438		
37	Sear	Exploded Diagram	205439		
25	Buttstock lock	Exploded Diagram	205454		
26	Spring, buttstock lock	Exploded Diagram	205455		
49	Safety lever, right	Exploded Diagram	214607		
47	Slide	Exploded Diagram	214608		
	Buttstock, complete (24 - 26)	Exploded Diagram	217197		
28	Extractor, .40 S&W	Exploded Diagram	217231		
	Upper receiver w/barrel, complete (pos. 1-21)	Exploded Diagram	217503		
9	Sight support spring	Exploded Diagram	217504		
10	Elevation adjustment spring	Exploded Diagram	217505		
2	Front sight	Exploded Diagram	217506		
14	Cocking lever support	Exploded Diagram	217507		
13	Cocking lever spring	Exploded Diagram	217508		
1	Upper receiver incomplete	Exploded Diagram	217509		
	Rear sight, complete (pos. 4-10)	Exploded Diagram	217513		
5	Flat spring	Exploded Diagram	217515		
6	Rear Sight	Exploded Diagram	217516		
7	Windage adjustment screw	Exploded Diagram	217517		
8	Rear sight spring	Exploded Diagram	217518		
12	Cocking lever	Exploded Diagram	217519		

UMP Parts list _ by ID #					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
30	Firing pin spring	Exploded Diagram	217523		
*	Lower receiver NT		217531		Not shown
	Pistol grip, complete (33 - 58)	Exploded Diagram	217531		
36	Axle, (3x)	Exploded Diagram	217532		
42	Hammer spring, left	Exploded Diagram	217533		
40	Release lever Spring	Exploded Diagram	217534		
39	Release Lever	Exploded Diagram	217535		
51	Magazine release spring	Exploded Diagram	217536		
50	Magazine release	Exploded Diagram	217537		
52	Magazine release axle	Exploded Diagram	217538		
54	Bolt catch spring	Exploded Diagram	217539		
53	Bolt catch	Exploded Diagram	217540		
56	Back plate	Exploded Diagram	217541		
57	Buffer	Exploded Diagram	217544		
41	Hammer	Exploded Diagram	217545		
33	Pistol grip, incomplete	Exploded Diagram	217546		
32	Recoil spring assembly, complete	Exploded Diagram	217548		
29	Firing pin assembly, complete	Exploded Diagram	217555		
23	Locking pin (Takedown pin) Rear	Exploded Diagram	217558		
24	Buttstock, incomplete	Exploded Diagram	217559		
	Bolt, complete, .40 S&W	Exploded Diagram	217562		
27	Bolt, incomplete, .40 S&W	Exploded Diagram	217564		
	Bolt, complete, .45 ACP	Exploded Diagram	217572		
28	Extractor .45 ACP	Exploded Diagram	217573		
27	Bolt, incomplete, .45 ACP	Exploded Diagram	217574		
	Magazine, complete, .45 ACP (59 - 63)	Exploded Diagram	217576		
60	Follower .45	Exploded Diagram	217577		

UMP Parts list _ by ID #					
	Drawing # Exploded Diagram		000 000		Figure #1
Item	Parts Description	Drawing #	Ident. #	NATO Stock #	Remarks
61	Magazine spring .45	Exploded Diagram	217578		
62	Locking plate .45	Exploded Diagram	217579		
63	Floor plate	Exploded Diagram	217580		
59	Magazine housing .45	Exploded Diagram	217581		
43	Hammer spring, right	Exploded Diagram	217585		
31	Firing pin retaining pin	Exploded Diagram	217587		
48	Safety lever, left	Exploded Diagram	217753		
	Magazine, complete .40 S&W (59 - 63)	Exploded Diagram	217766		
	Magazine housing .40	Exploded Diagram	217767		
	Follower .40	Exploded Diagram	217769		
	Locking plate .40	Exploded Diagram	217770		
	Magazine spring .40	Exploded Diagram	217799		
	Sound suppressor, complete, .40 S&W	Exploded Diagram			Not shown
68	Sound suppressor, complete, .45 ACP	Exploded Diagram	217831		Not shown
4	Sight support	Exploded Diagram	217992		
69	Carrying sling, complete	Exploded Diagram	219085		
64	Picatinney rail, short	Exploded Diagram	219341		
19	Handstop, incomplete	Exploded Diagram	219342		
20	Insert plate, handstop	Exploded Diagram	219343		
66	Picatinney rail, long	Exploded Diagram	219346		
	Picatinney rail, short w/screws (64 - 65)	Exploded Diagram	219362		
	Picatinney rail, long complete (66 - 67)	Exploded Diagram	219363		
	Handstop, complete (19 - 21)	Exploded Diagram	219364		
18	Ejector	Exploded Diagram	219399		
22	Axle, buttstock	Exploded Diagram	219401		
*	Barrel, .40 S&W	Exploded Diagram	219402		
16	Barrel, .45 cal.	Exploded Diagram	219403		

UMP Parts list _ by ID

Drawing # Exploded Diagram					
Item	Parts Description	Drawing #	000 000 Ident. #	NATO Stock #	Figure #1 Remarks
70	Magazine loader	Exploded Diagram	219404		
65	Cylindrical screws (2x)	Exploded Diagram	219413		
67	Cylindrical screws (2x)	Exploded Diagram	219413		
21	Cylindrical screw, handstop (5 x 16 mm)	Exploded Diagram	219414		
*	Lower receiver 2RB		219632		Not shown
*	Lower receiver 012		219634		Not shown
*	Lower receiver SF		219636		Not shown
55	Roll pin, bolt catch	Exploded Diagram	928080		
3	Roll pin, front sight 4 x 144 mm	Exploded Diagram	928747		
15	Roll pin, cocking lever support	Exploded Diagram	986546		
11	Roll pin, sight support	Exploded Diagram	987695		
17	Roll pin, barrel (6 x 32 mm)	Exploded Diagram	988425		
	UMP lower receivers				