

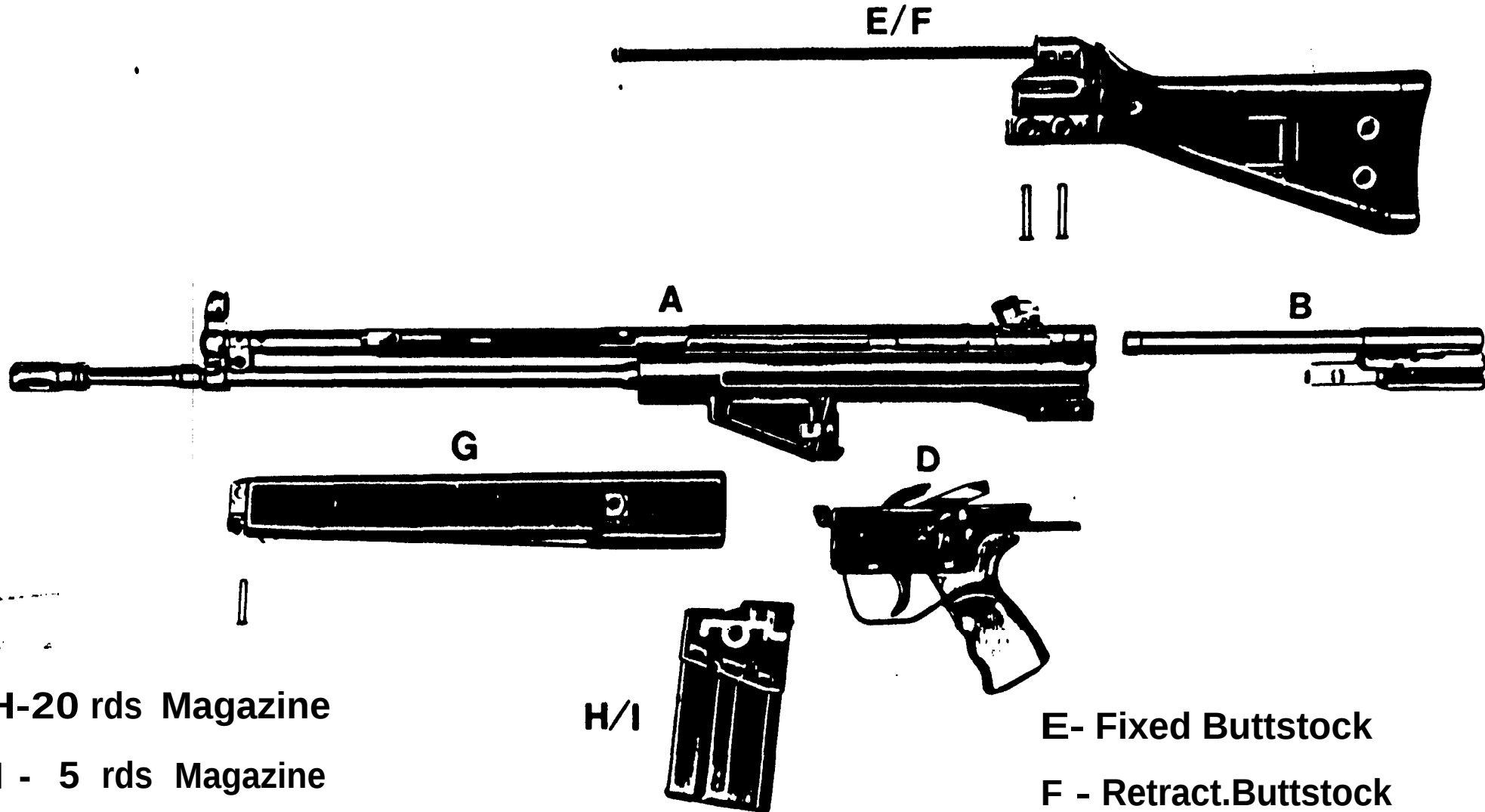
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PL	HK 91 2	07/87					
PL	HK 91 3	07/87					
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PL	HK 91 4	07/87					
PL	HK 91 S	07/87					
D	HK 91 D	07/87					
PL	HK 91 6	07/87					
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PL	HK 91 8	07/87					
PL	HK 91 9	07/87					
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PL	HK 91 13	07/87					
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PL	HK 91 14	07/87					

D = DRAWING, PL = PARTSLIST

RELEASED BY:
B. KNAEBLE/H. OVERHAGEDATE:
10-15-87FORM:
HK 91 T

HK 91

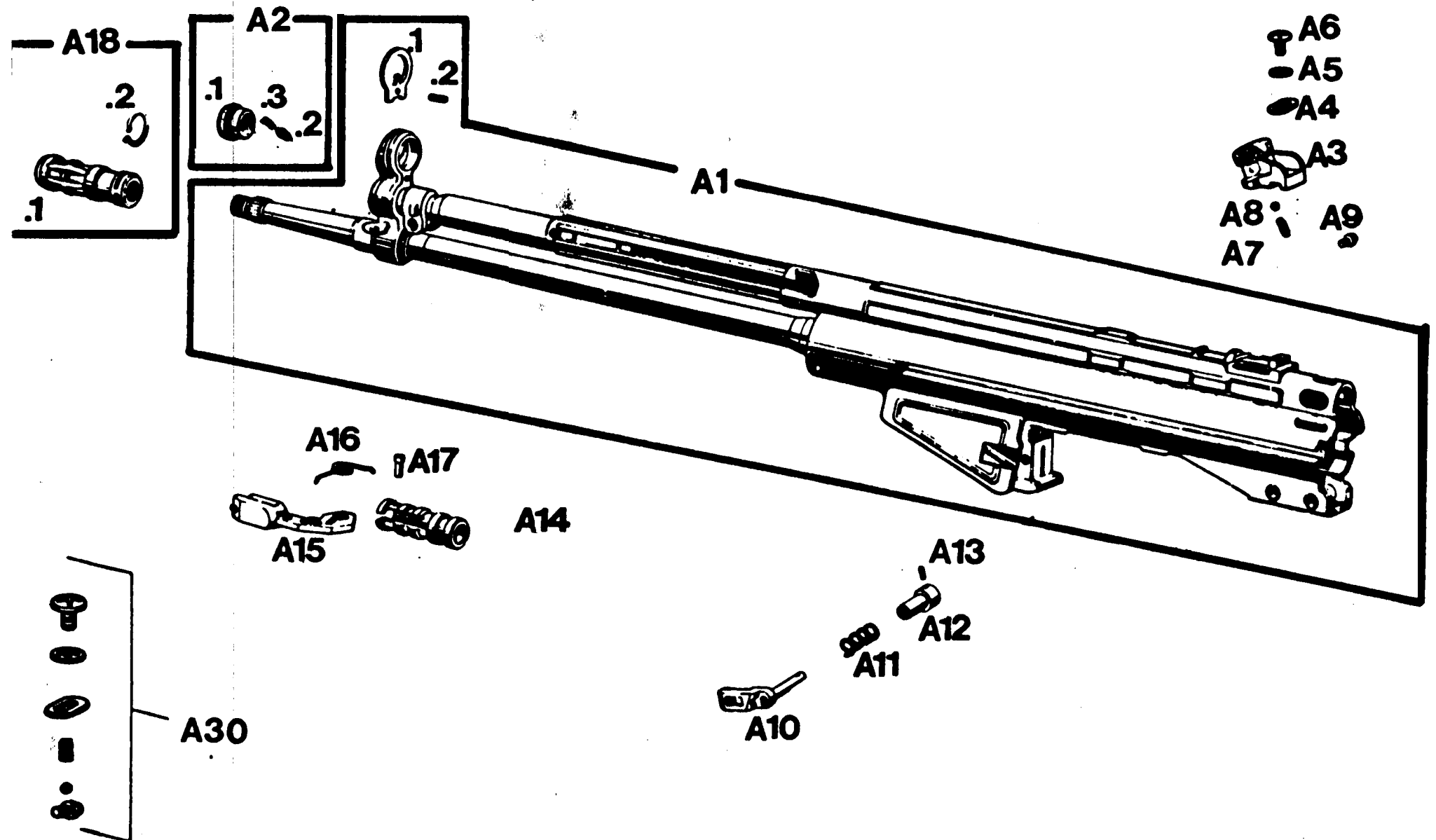


H-20 rds Magazine
I - 5 rds Magazine

E- Fixed Buttstock
F - Retractable Buttstock

A

HK91



PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK 91 PARTS

STRUCTURE: A

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS

FET%

A

RECEIVER W/BARREL, LEVER AND

221017

9216-10000

ROTARY SIGHT, COMPL.

A1

RECEIVER W/BARREL

221018

9216-11000

A1.1

FRONT SIGHT

200415

1013-101.51

A1.2

FRONT SIGHT ROLL PIN

922609

DIN1481-4X12-

Mnphr20f

A2

CAP COMPLETE

206497

100229/5-01.14

A2.1

CAP

206498

100229/5-01.15/1

A2.2

PLUNGER FOR CAP

200387

1013-01.18

A2.3

SPRING FOR CAP

200388

1013-01.19

A3

ROTARY REAR SIGHT COMPLETE

206495

100229/5-101.05

A4

WASHER

200371

1013-101.28

A5

TOOTHED LOCK WASHER

922617

DIN6798-A5.3-

Mnphr8f

A6

REAR SIGHT MOUNTING SCREW

200372

1013-101.29

REV 07/87

HK91 1

STRUCTURE

A

PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: A

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS

FET%

A7 COMPRESSION SPRING FOR BALL

200383

1013-101.09

A8 BALL

929897

DIN5401-3MM III-6

A9 WINDAGE ADJUSTMENT SCREW

200384

1013-101.30

A10 MAGAZINE CATCH

205618

1013-01.20/1

A11 SPRING FOR MAGAZINE CATCH

200393

1013-01.25

A12 BUTTON FOR MAGAZINE CATCH

202538

9211-10000.01

A13 ROLL PIN

929473

DIN1481-2.5X10 -

Mnp8f

A14 COCKING LEVER SUPPORT

200402

1013-01.36

A15 COCKING LEVER COMPLETE

224886

100229-01.43

A16 ELBOW SPRING FOR COCKING LEVER

200404

1013-01.42

A17 COCKING LEVER AXLE

200403

1013-01.37

A18 FLASH HIDER COMPLETE

200368

1013-101.100

A18.1 FLASH HIDER

200369

1013-101.101

A18.2 FLASH HIDER SPRING

200370

1013-101.102

PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: A

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS

FET%

A30

SPARE PARTS SET FOR ROTARY

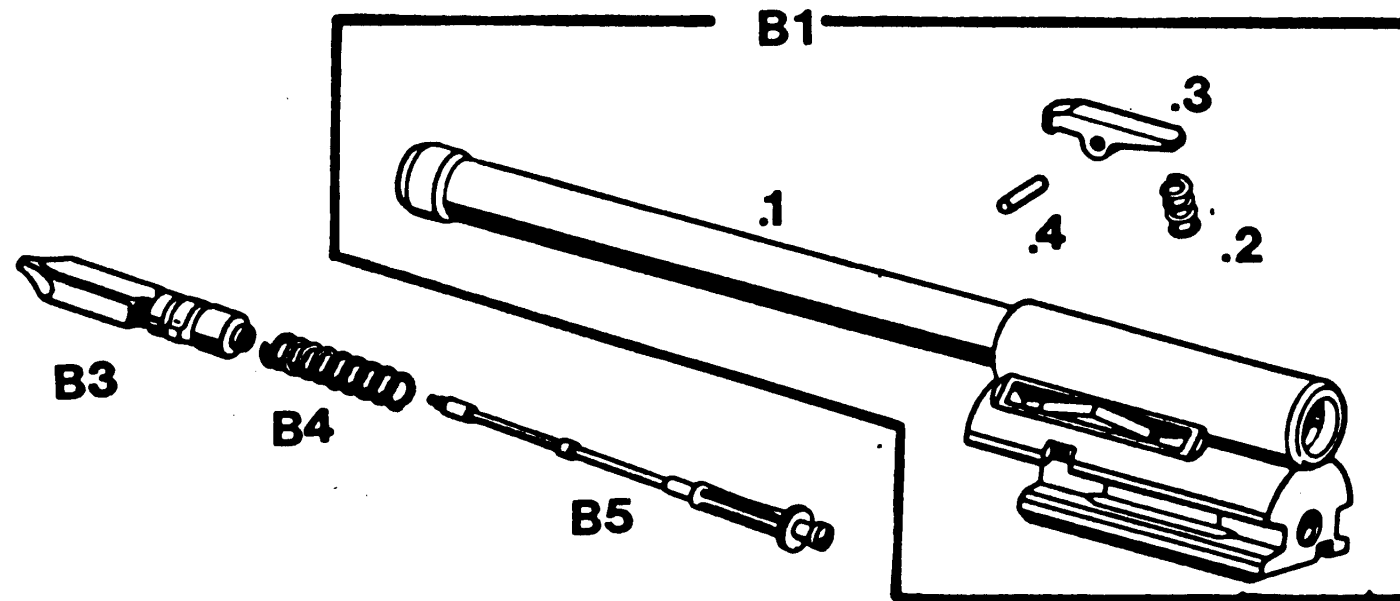
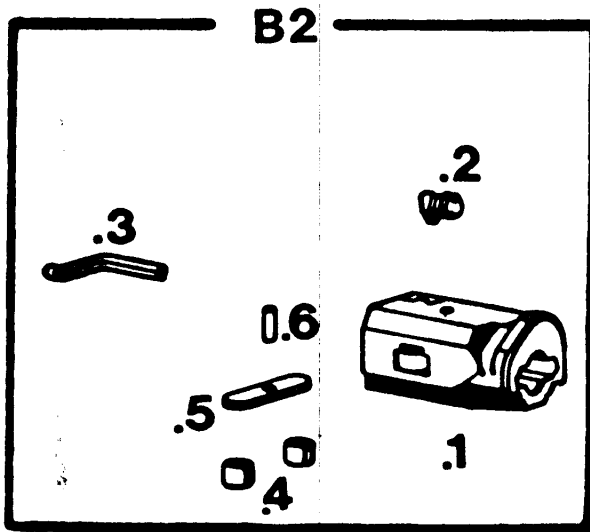
200988

ST 1013-300

REAR SIGHT

B

HK 91



PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: B

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS FET%

B	BOLT CARRIER COMPLETE	202544	9211-30000		
B1	BOLT CARRIER ASSEMBLED	221026	9211-31000		
B1.1	BOLT CARRIER	202543	9211-31100		
B1.2	SPRING FOR LOCKING ROLLER	200453	1013-02.16		
B1.3	LOCKING LEVER FOR BOLT HEAD	200452	1013-02.15		
B1.4	AXLE FOR LOCKING LEVER	200454	1013-02.18		
B2	BOLT HEAD COMPLETE	200442	1013-02.06		
B2.1	BOLT HEAD	200443	1013-02.07		
B2.2	EXTRACTOR	200444	1013-02.08		
B2.3	EXTRACTOR SPRING	200445	1013-02.09		
B2.4	LOCKING ROLLER	200446	1013-02.10		
B2.4.1	LOCKING ROLLER DIA. 8.02	200447	1013-02.100		
B2.4.2	LOCKING ROLLER DIA. 8.04	200448	1013-02.101		
B2.5	HOLDER FOR LOCKING ROLLER	200449	1013-02.11		
B2.6	ROLL PIN	200450	1013-02.12		

PARTS LIST STRUCTURE

PRODUCT TYPE: ,

DESCRIPTION: HK91 PARTS

STRUCTURE: B

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS FET%

B3

LOCKING PIECE

200439

1013-02.01

B4

FIRING PIN SPRING

200441

1013-02.05

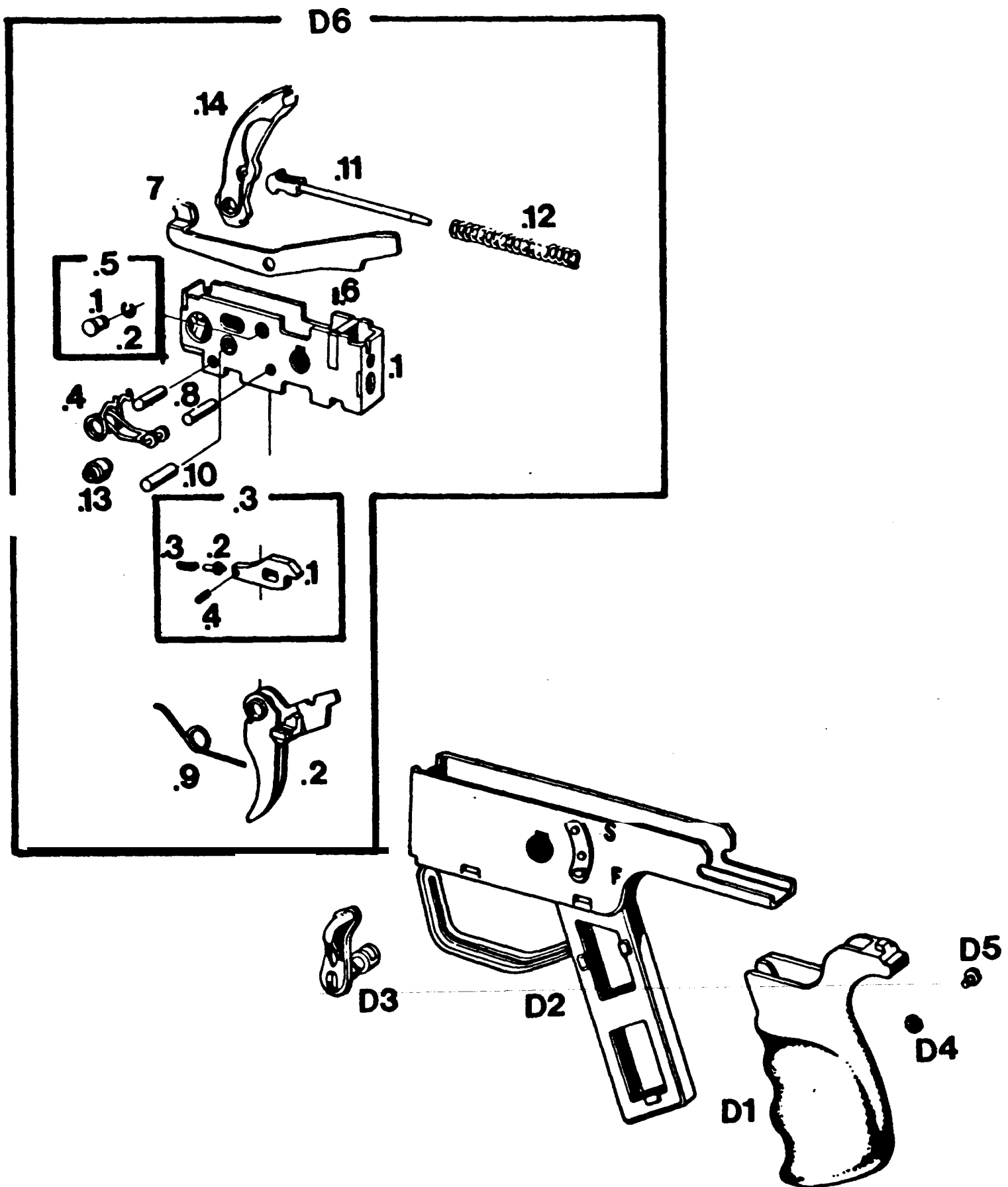
B5

FIRING PIN

200440

1013-02.04

HK91



PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: D

STRUCTURE	DESCRIPTION	ID NO	DRAWING NO	NET	GROSS	FET%
D	GRIP ASSEMBLY COMPLETE	224281	92160-2000			
D1	GRIP	224284	92160-2200			
D2	PISTOL GRIP FRAME	205814	1013-03.08/41			
D3	SAFETY COMPLETE	205621	1013-03.14/1			
D4	TOOTHED LOCK WASHER	922616	DIN6797-J 5.3			
			Mnphr20f			
D5	GRIP SCREW	922613	DIN85-M5X10-8.8			
			Mnphr20f			
D6	TRIGGER HOUSING COMPLETE	221020	9211-21000			
D6.1	TRIGGER HOUSING	202548	9211-21100			
D6.2	TRIGGER	225109	94011-332			
D6.3	SEAR COMPLETE	200489	1013-03.55			
D6.3.1	SEAR	200490	1013-03.56			
D6.3.2	PLUNGER FOR SEAR	200492	1013-03.57			
D6.3.3	SPRING FOR SEAR	200493	1013-03.58			

PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: D

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS FET%

D6.3.4

ROLL PIN

200450

1013-02.12

D6.4

SEAR SPRING W/ROLLER

~~202545~~
200545

9211-21200

D6.5

EJECTOR AXLE COMPLETE

200479

1013-03.33

D6.5.1

EJECTOR AXLE

200480

1013-03.35

D6.5.2

EJECTOR AXLE SPRING

200481

1013-03.34

D6.6

EJECTOR SPRING

200478

1013-03.37

D6.7

EJECTOR

200477

1013-03.39

D6.8

AXLE FOR TRIGGER AND SEAR

200482

1013-03.40

D6.9

TRIGGER SPRING

200483

1013-03.41

D6.10

AXLE FOR HAMMER

200494

1013-03.61

D6.11

HAMMER STRUT

200497

1013-03.63

D6.12

HAMMER SPRING

200498

1013-03.64

D6.13

DISTANCE SLEEVE

221022

9211-21000.02

D6.14

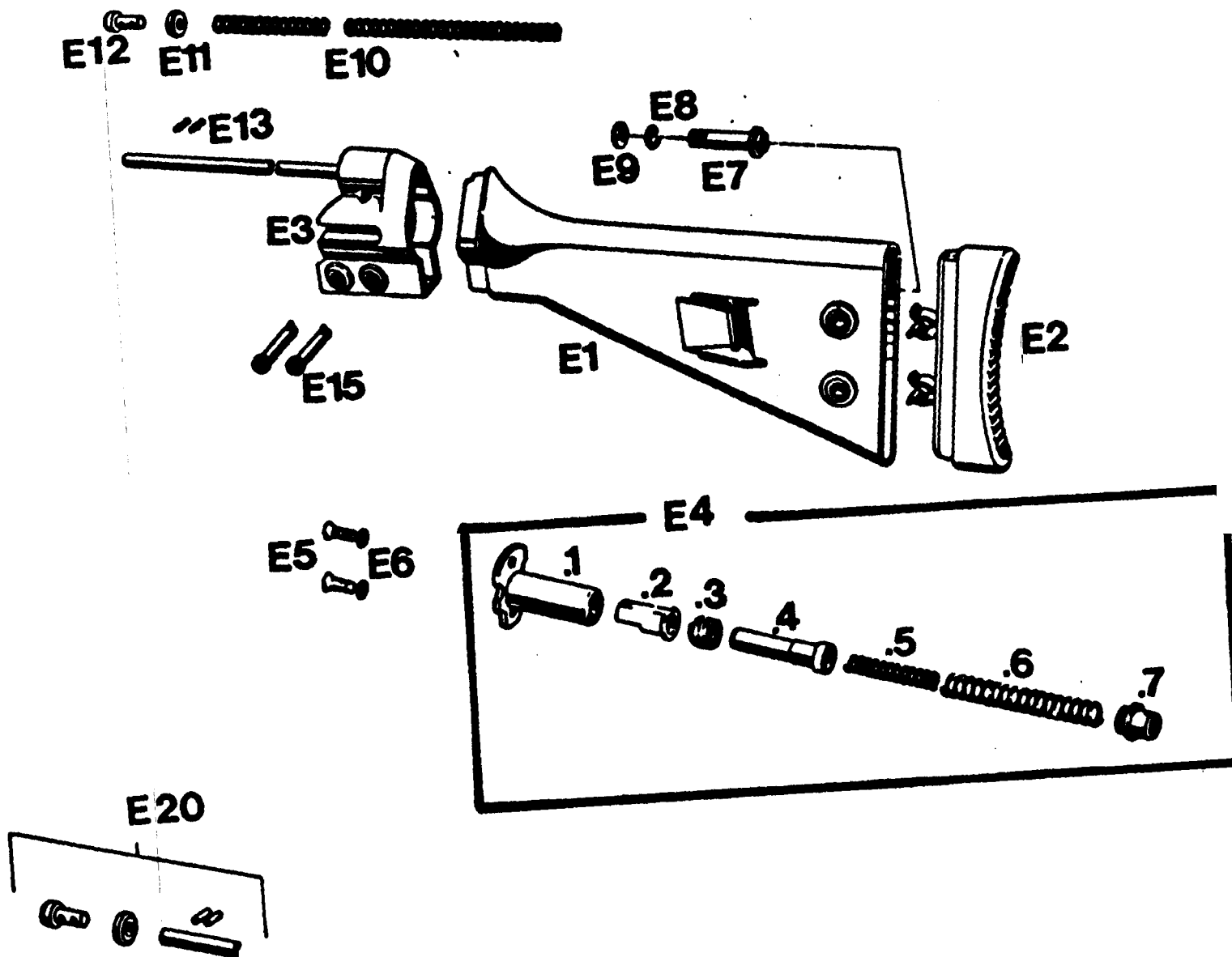
HAMMER

221021

9211-21000.01

E

HK91



PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: E

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET GROSS FET%

E	FIXED BUTTSTOCK COMPLETE	222248	9216-40000		
E1	BUTTSTOCK	222249	9216-41000		
E2	BUTT PLATE	205820	1013-410.12/41		
E3	BACK PLATE	222251	9216-42000		
E4	BUFFER COMPLETE	200883	1013-410.550/41		
E4.1	BUFFER HOUSING	200884	1013-410.560/41		
E4.2	BUFFER BOLT	200896	1013-410.570/41		
E4.3	BUFFER SPRING W/BRAKE RING	200892	1013-410.585/41		
E4.4	BUFFER BUSHING	200891	1013-410.640/41		
E4.5	INNER COMPRESSION SPRING	200890	1013-410.597/41		
E4.6	OUTER COMPRESSION SPRING	200889	1013-410.595/41		
E4.7	BUFFER CLOSURE	200888	1013-410.610/41		
E5	COUNTERSUNK SCREW FOR BUFFER	200543	1013-041.31		
E6	LOCK WASHER	922615	DIN6798-V 5.3		
E7	BUFFER SCREW	200531	1013-041.17		

PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: E

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS FET%

E8

SPRING RING

928147

DIN 127 A8

E9

TOOTHED LOCK WASHER

922614

DIN6798-J 8.4

E10

RECOIL SPRING

200525

1013-04.08

E11

GUIDE RING

200524

1013-04.10

E12

STOP PIN FOR RECOIL SPRING

200523

1013-04.09

E13

RIVET

200526

1013-04.11

E15

BUTT STOCK LOCKING PIN

200520

1013-04.01

E20

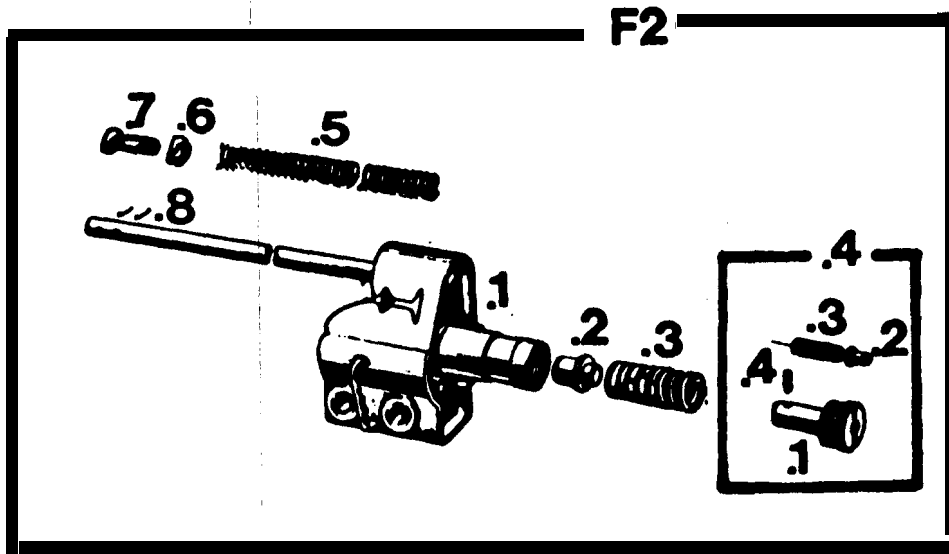
SPARE PART SET FOR RECOIL SPRING

200992

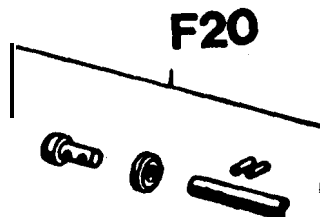
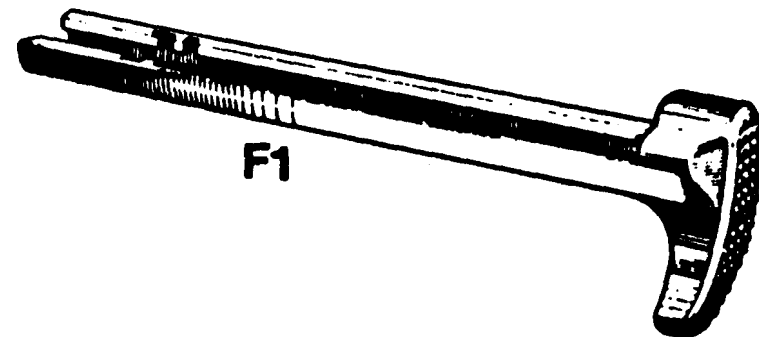
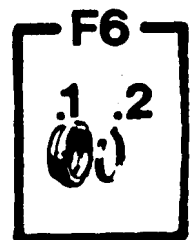
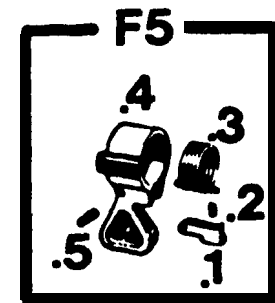
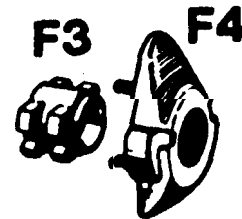
ST 1013-200

F

HK91



0 F7



PARTS LIST STRUCTURE

PRODUCT TYPE:

Description: HK91 PARTS

STRUCTURE: F

STRUCTURE	DESCRIPTION	ID NO	DRAWING NO	NET	GROSS	FET%
F	RETRACATABLE BUTT STOCK COMPLETE	206728	100229-404/1			
F1	RETRACTABLE BUTT STOCK	206581	100229-402.50			
F2	BACKPLATE W/BUFFER	206727	100229-404.090/1			
F2.1	BACK PLATE	205841	1013-40.15/1			
F2.2	BUFFER BOLT	200975	1013-40.14			
F2.3	BUFFER SPRING W/BRAKE RINGS	200558	1013-04.585			
F2.4	BUFFER CLOSURE	206726	100229-404.100			
F2.4.1	BUFFER SCREW	206725	100229-404.101			
F2.4.2	PLUNGER	200984	1013-40.12			
F2.4.3	BUFFER SPRING	200985	1013-40.13			
F2.4.4	ROLL PIN	200959	1013-40.41			
F2.5	RECOIL SPRING	200525	1013-04.08			
F2.6	GUIDE RING	200524	1013-04.10			
F2.7	STOP PIN FOR RECOIL SPRING	200523	1013-04.09			
F2.8	RIVET	200526	1013-04.11			

PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: F

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS FET%

F3

GRIPPING LEVER

200951

1013-40.32

F4

PROTECTIVE COVER

205839

1013-40.20/1

F5

COCKING LEVER W/RATCHET & SPRING

205838

1013-40.23/1

F5.1

RATCHET

200957

1013-40.33

F5.2

RATCHET SPRING

200958

1013-40.34

F5.3

TENSION SPRING

200956

1013-40.27

F5.4

COCKING LEVER

205842

1013-40.24

F5.5

ROLL PIN

200959

1013-40.41

F6

LOCKING RING W/CATCH SPRING

200952

1013-40.29

F6.1

LOCKING RING

200953

1013-40.30

F6.2

CATCH SPRING

200954

1013-40.31

F7

C-CLIP

928404

AS19X1.5 SD00

F15

BUTT STOCK LOCKING PIN

200520

1013-04.01

F20

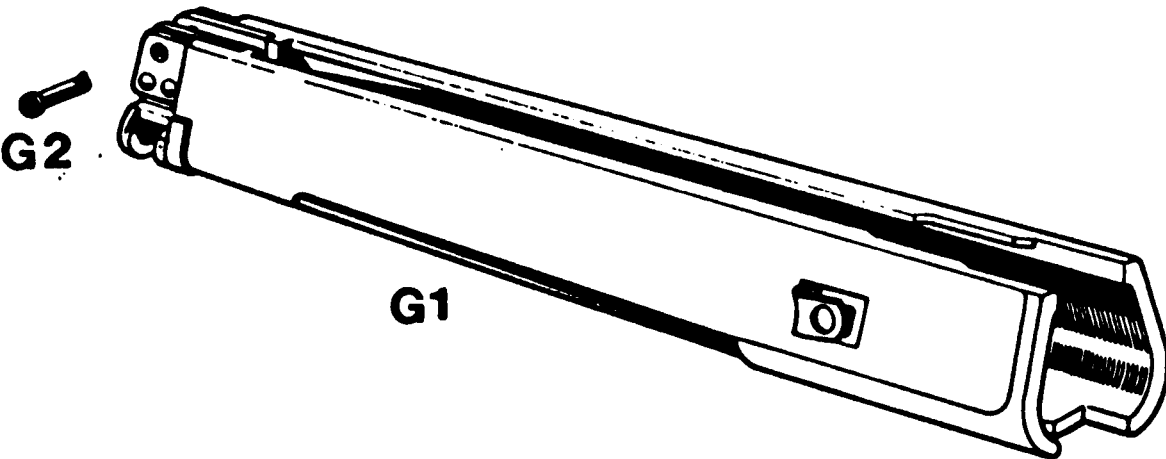
SPARE PART SET FOR RECOIL SPRING

200992

ST 1013-200

G

HK91



PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: G

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS FET%

G1

FOREARM

206340

100229/11-1691.16

G2

LOCKING PIN

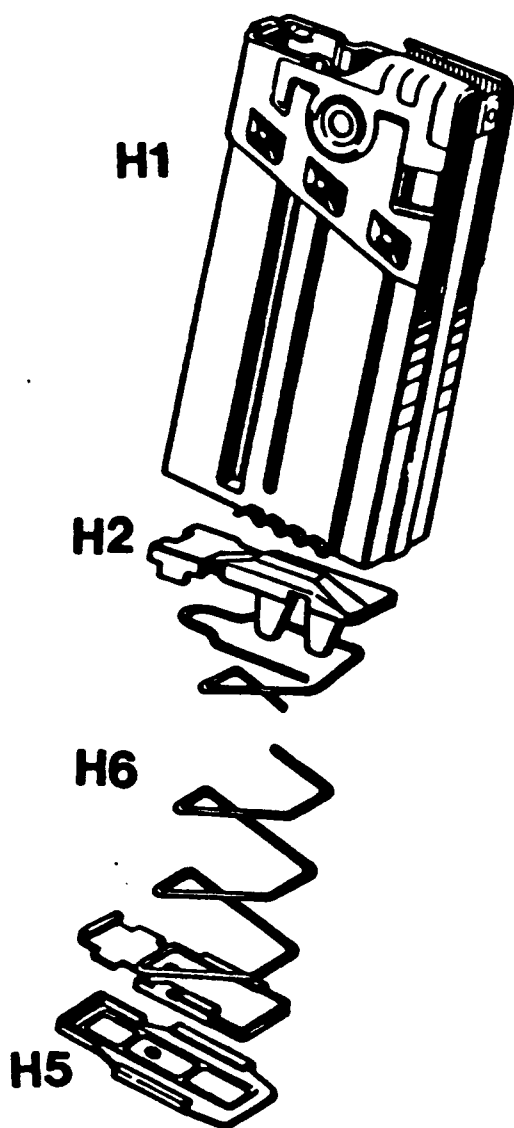
200459

1013-03.01

G

H

HK 91



PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: H

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS

FET%

H MAGAZINE, 20RDS, COMPLETE

205554

1015-10

H1 MAGAZINE HOUSING

205555

1015-10.04

H2 FOLLOWER

200595

1015-01.12

H5 MAGAZINE FLOOR PLATE

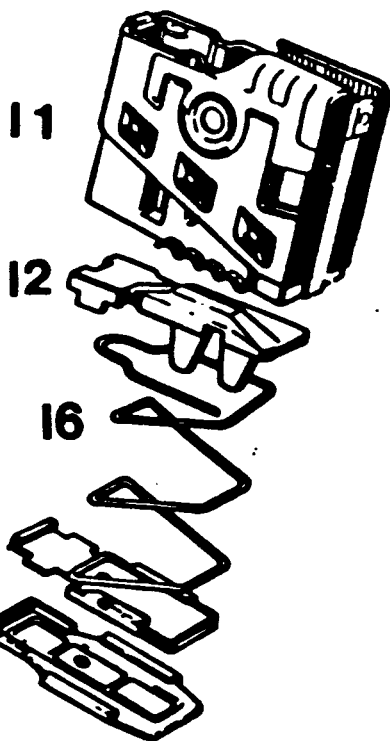
200587

1015-11.10

H6 MAGAZINE SPRING W/LOCKING PLATE

206659

1015-10.02



PARTS LIST STRUCTURE

PRODUCT TYPE:

DESCRIPTION: HK91 PARTS

STRUCTURE: I

STRUCTURE

DESCRIPTION

ID NO

DRAWING NO

NET

GROSS

FET%

I MAGAZINE, 5RDS, COMPLETE

206709

1015-1200

I1 MAGAZINE HOUSING

206710

1015-1210

I2 FOLLOWER

206714

1015-1220

I5 MAGAZINE FLOOR PLATE

200587

1015-11.10

I6 MAGAZINE SPRING W/LOCKING PLATE

206716

1015-1230