G36 E / G36K E Rifles MG36 E Machine Gun 5.56 m x 45 NATO



Instruction Manual

Heckler & Koch, Inc. U.S.A.

WARNING: READ ALL INSTRUCTIONS BEFORE

Safety Bules

PLEASE READ THIS BEFORE HANDLING YOUR FIREARM.

reminder that flequence safety is your responsibility. Frequence can be designated and polaritative contractives plays, demands to stepping or death, if handled interceptly.

I. Rever color at finance all enyone, or in any decoding other than a safe one, i.e., downroung.

2. Always treat all finances as if they were loaded.

3. Keep your finger off the trigger until your sights are on the target.

5. Keep your finger off the trigger while pulling platel out of the holater or holatering

6. Be sure of your target and the back stop beyond.

Never give to or take a fream from anyone unless the action is open.
 the sure that the ammunition you are using is factory touted and is not damaged in anyone.

9. Before firing, reviews the magazine from the weapon, look the bott to the rear and check the barni of your wisoadol freem for any conside obstructions.
10. Before firing any fream unfamiliar to you, make sure that you understand how it functions. Understanding on cause services accidents, Altend a certified training course on any

11. Wear hearing protection and eye protection when shooting your fineers.

12. Keep your hands and fingers away from the muzzle to avoid injury or burns.

Firearms and ammunition should be stored separately beyond the reach of children aruntioned or irresponsible adults.

14. Avoid the use of alcoholic beverages before and during any shooting.

REMEMBER: A FREATON HAS THE CAPABILITY OF THIRDS YOUR LIFE OR THE L OF SOMEONE FLSEY BE CAREFUL WITH YOUR FIREARM - AN ACCIDENT IS ALM ALWAYS THE RESULTS OF NOT FOLLOWING BASIC SAFETY RULES. Description of the assembly groups

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Accessories for the MG36 E.

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OPERATOR'S MANUAL

G36 F/G36K F Rifles MG36 F Machine Gun

5.56mm x 45 NATO

These safety notes are valid in addition to the service regulations

. When handless weapons appoint ourtiss is appearant as applies and

- . Carefully read this operations manual before handling the waspon.
- . Observe all notes recenting handling and operation. Disconnection can
- . Do not handle the weapon in case you have consumed alcohol, drugs
- When giving or taking the weapon the slide must always he open
- . Before handling, in case of troubles and before cleaning it has to be
 - the weepon is unloaded (cartridge chamber free). . The menazine is emply
 - Always treat the weapon as if it is loaded and ready to fire. Always place the tripper finger against the tripper quart.
- Keep your finger off the trigger while loading, unloading, drawing or

- The trigger may only be pulled if your sights are aligned on the target.
- Never use force when handling disassembling cleaning and
- Always wear eye protection when using the weapon. When fring, your eyes are endangered by elected cartridge cases or cartridge cases
- . Always wear hearing protection when using the weapon. Only use factory loaded and undamaged cartridges of the correct
- Mind that during firing the weapon's slide moves back with high velocity.
- Hold the weapon in such a way that your hands are away from the rearward moving slide, in order to avoid injuries.
- Do not grasp over the muzzle and mind that the muzzle area is free
- The proven G36 E design ensures maximum possible safety for the
- Heckler & Koch does not assume any liability for events due to disregarding this manual, wrong handling, negligence, improper treatment unauthorized part exchange and other manipulations in with

GENERAL

The G36 E Rifle is a gas operated weapon with a rotating bolt head. Its receiver, pistol grip, folding buttstock and handguard are made of high-strength plastic material. This results in a very lightweight weapon.

Attenuabilitin is fed from box-bree mapsprines with a capacity of 30.

The optical sight is integrated into the carrying handle. The carrying handle fits into the dovetail guideway on top of the receiver and is fixed there by means of screws.

For cleaning and maintenance it is easy to disassemble the rifle into its main assembly groups without the use of tools

The G36K E is the short version of the G36 E Rifle, with shortened barrel and shortened handguard.

The MG36 E Light Machine Gun is identical to the G36 E Rifle, with the exception of the barrel which is laid out for heavy duty fire and which is thicker at its mar section.

The MG36 E is provided with a bipod and in addition to the 30 round



Fig.1: G36 E Rifle with carrying handle, left side view.

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Fig. 2: G36 E Rifle with carrying handle, right side view.



Fig. 3: G36K E Rifle with carrying handle, left side view.



Fig. 4: G36K E Rifle, butt stock folded, right side view.





Fig. 5: MG36 E with drum-type magazine, bipod and carrying sling, left side view



Fig. 6: MG36 E with coupled magazines and bipod, left side view.

ASSEMBLY GROUPS

- Receiver with barrel, folding buttstock, magazine well, attaching parts and carrying sling
 Bolt assembly
- Backpate and recor spring
 Pistol grip with trigger mechanism
- Handguard
 Manazine
- Accessories (Pages 17 to 22)

(Pages 17 to 22)



DESCRIPTION OF THE ASSEMBLY GROUPS

Group 1 Receiver with barrel, buttstock and attaching parts. The receiver is made of high-strength fiber-reinforced plastics. It houses all the other assembly groups. Inside the receiver there are guideways for the bott as well as contact surfaces for the pistoi grip, the backplate and the magaziere well.

The barrel is fastened and centered to the receiver by means of a nut.

The flash hider is screwed onto the muzzle. Behind the flash hider there is the beyonet mount with rifle grenade guide which is fastened by means of a cross pin. The gas block behind the bayonet mount is also finishered the means of a cross pin.

The carrying handle integrates the optical sight and a mechanical emergency sight. The carrying handle is mounted onto the guideway on top of the receiver and fastened there by means of three screws.

On the right side of the receiver there is the ejection port with the cartridge case deflector. The cartridge case deflector directs the ejected cases and also serves as a catch for the folded buffstock.

Handguard, magazine well and pistol grip are fitted to the bottom of the receiver by means of locking pins.

At the rear of the receiver there is the hinge for the folding buttstock.



Gas Block
The gas block is fastened with a cross pin to the barrel. After the bullet

gases is guided into the gas block cylinder and act upon the gas piston.

The gas piston drives the boil assembly via the push rod to the rear.

The return spring on the qualit not returns the rod to its starting could



Fig.9: Gas operation assembly

A pin passing through the buttstock hinge fastens the buttstock to the receiver. Pressing the push button on the left of the buttstock unlocks



the buttstock which can than be folded to the right all the very witners it clips into the deflector shall all the ejection port. With the buttstock folded, the weapon 240 mm shorter. Firing and case ejection are not disturbed when the buttstock is folded, as cases are ejected through the buttstock. For extending the buttstock, it is lifted off its disped position and unfolded.

A rubber pad at the rear of the buttstock provides a soft and non-skid shoulder rest. At the front of the buttstock frame there are holes for holding the locking pins which have been removed during disessembly. Another cyelet for the carrying sling is provided at the rear of the



Magazine well:
The first of the magazine well engages into two support stude on the receiver. For fastering the magazine well is serveded upward. A looking pin fasters both the patol girty and the magazine well to the receiver. When the looking pin is removed the magazine well is retained by the



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Group 2 Bolt assembly
The bolt assembly with the rotary bolt head is guided in the receiver.
The bolt assembly is driven by the gas piston and the recoil spring and

ignition, case extraction and ejection as well as for cocking of the hammer.

The bott head is retained in the bott head carrier by the control bott which also controls its rotary movement.

At its front the bott head is provided with locking lugs. The spring-loaded

extractor is located in a gap between the locking lugs. Adjacent to the extractor there is the sprig-loaded ejector.

A cocking lever on the front end of the boit head carrier can be swiveled to the left and to the right for actuation by both left and right handed

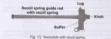


Fig. 12: Bolt assembly



Group 3 Backplate with recoil spring
The backplate with recoil spring closes the receiver to the rear. The
backplate is retained in the receiver by a lug and a locking pin which also

The recoil spring guide rod with the recoil spring is rigidly locked to the backplate. Rearward movement of the bolt assembly is stopped by a buffer. A knob at the rear of the backplate simplifies its assembly.



Group 4 Pistol grip with trigger mechanism

The pistol grip contains the trigger mechanism and the bolt catch. The
grip is fastened to the receiver by means of two locking pins.

At the front of the trigger guard there is the bolt catch slide which is used for holding the bolt open in case there is no empty magazine inserted.

There are safety/fire selector levers on both sides of the grip.

The selector levers can be placed in 3 positions:

- "S" = Safe (horizontal safety/fire selector lever)
- "E" = Single fire (lever swiveled half way downward)
 "F" = Burst fire (lever swiveled vertically downward)





"F" = Burst fire
Fig. 14: Pistol grip with trigger mechanism

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Group 5 Handguard

The detachable handguard encloses the barrel and the gas block assembly.

The handguard is positioned at the receiver by means of two support studs and is fastened there by means of a locking pin.

The eyebolt is located at the front end of the handguard. With the MG36 E it also serves as bipod axis.

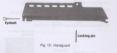


Fig. 15: Handguard

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Group 6 Magazine The curved box-type magazine holds maximum 30 rounds.

The magazine housing consists of impact-resistant transparent plastic

which permits to visually check the loading condition of the magazine from outside.

The top of the right side of the magazine housing shows a cartridge symbol and the number "30". This is to indicate that a maximum of 30 rounds may be leaded into the measures and that the uncomments

symbol and the number '30'. This is to indicate that a maximum of 30 rounds may be leaded into the magazine and that the uppermost cartridge of a full magazine must be on the right side.

The right sidewalts of the magazine are provided with two female.

couplings where as the left sidewalls are provided with two corresponding mate coupling studs. These couplings permit the attachment of several magazines to each other.

The magazine consists of - Magazine housing - Magazine floor plate

Magazine floor plate
 Follower
 Follower spring

30 a certridge symbol

Familie

Amelie Stude

Molt shale

Fig. 16: Magazine, complete



Fig. 17: Magazine, disassembled

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Accessories

The carrying sling permits different carrying modes by the firer and enables the firer to have the weapon immediately ready to use in all carrying modes. (See pages 54-57)



Bayonat The bayonet is slid from the front over the flash hider and locks in the



Blank firing attachment with adjustable gas nozzle The blank firing attachment is designed for firing blank cartridges. It is

Attention: A separate special blank firing attachment has to be used for the G36K E Rifle. This attachment is additionally marked with a red



Fig. 20: Blank firing attachment

Safety blank firing attachment

The safety blank firing attachment does not have an adjustable nozzle. A diffuser spiral prevents propellant particles leaving the black fring attachment in forward direction. Blanks may thus be fired at extremely short ranges. The integrated builet trap can intercept the builet of a screwed onto the murrie lightly. The black fring attachments for C36 E and COMM E are different and are marked correspondingly



Fig. 21: Safety blank firing attachment

Magazine loader

The magazine loader facilitates loading of magazines, especially the loading of the 100 round drum-type magazine.



Fig. 22: Magazine loader

Night sighting unit

The right sighting unit is a specially developed residual light amplifier which can be latched onto the carrying handle. This passive night sightling unit reflects its image directly to the weapon's optics.



Fig. 23: Night sight

Carrying handle with telescope sight and reflex sight
As an option a carrying handle with a 3 x telescope sight and a 1 x reflex
sight may be mounted instead of the standard carrying handle with 1.5 x
control slight.

The reflex sight with its illuminated red dot reficie is designed for quick aimed shooting at ranges up to 200 m. The red dot reficie is provided by a disription coloror. The red dot brightness is automatically adjusted to the disription of the interview of insufficient external light intensity, is battern was be exclused for convention the furnishment of the coloron point.

The 3 \times tolescope underneath the reflex sight is used for accurate firing at longer ranges.



Fig. 24: Carrying handle with telescope sight and reflex sight

Telescopic sight

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The telescopic sight is connected to the telescopic sight mount via two screes.

The telescopic sight mount meets the requirements of STANAG 2324.

The telescopic sight is placed and screwed sightly onto the carrying



Fig. 25: Telescopic sinht



Cleaning kit

The cleaning kit includes:

- 1. Case for cleaning kit
- 2. Cleaning cloth for optical sight 3. Oil bottle
- 4. Chamber cleaning brush 5. Barrel cleaning brush
- 6. Cleaning pad
- 7. Holder for cleaning pad 8. Extension rods
- 9. Cleaning rod 10. Cleaning brush

Fin. 28: Cleaning kit

Accessories for the MG 36 E

The bipod is attached to the front of the handguard where the eyebolt serves as axle. The bipod legs may be folded to the rear, alongside the



100 round drum magazine The 100 round drum magazine is inserted into the magazine guide in the

The drum magazine may be loaded by hand, round per round or by using a magazine loader. (See pages 30-33, "Handling and operation.





Handling and operation

Loading of the magazine

- > Hold the magazine with one hand. Place the cartridges with the other hand between the manazine lins and rush the cartridge with
- Repeat this operation, until the magazine is fully loaded or until the desired number of rounds is inside the magazine

A cartridge symbol and the figure 30 are visible on the right upper side of the magazine. This means that the magazine has a capacity for 30 located on the right side.

Unloading the magazine Hold the magazine with one hand. Push the cartridges out of the

magazine with the thumb of the other hand, mind that the removed Loading and unloading of the drum magazines is done in the same way

as with the box-type magazines.



Loading by means of the magazine loader

- Place the magazine loader with its opening to the right side of the
- Insert up to max. 5 rounds into the magazine loader.
- Lift the magazine loader slide all the way, repeat, until the magazine

Loading the drum magazines with the magazine loader is carried out in



Fig. 30: Manazine loader





Operation of parts

By means of a nut the barrel is tightly screwed to the barrel extension. The both head carrier houses the both head which can move along its longitudinal axis inside the both head carrier. Additionally to its longitudinal movement the both head can also pivot around its inontuclinal way.

In the locked condition the boilt head is in the foremost position. The boilt head in the boilt head carrier is turned in such a way that the locking lugs of the boilt head engage in the corresponding locking lugs of the barrel extension.

The weapon is now loaded and the safety/fire selector lever on fire.

Pulling the trigger releases the hammer which hits the firing pin. The

cartridge is ignited.

The propellant cases accelerate the bullet. As soon as the bullet has

These gases push the bolt head carrier via the gas piston and the push rod to the rear. The control bolt and the control cam in the bolt head

Pulh red Brit ked carrier Section A-A Gorde carrier Section A-A Corrier ton Brit Section A-A Section A-A Corrier ton Brit Section A-A Section A-A Corrier carrier Section A-A Corrier carrier Section A-A Corrier carrier Sec

Fig. 31: Bolt, locked

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The locking lugs disengage. The bolt head disengages (unlocks) from the barrel extension. Bolt head carrier and bolt head move to the rear. The extractor in the bolt head extracts the cartridge case from the chamber. When the bolt assembly passes the ejection port, the spring-

The rearward movement of the bolt assembly compresses the recoil spring and cocks the hammer.

Driven by the recoil spring the bolt assembly moves forward and pushes the uppermost cartridge out of the magazine into the chamber.

head via the control bolt and the control cam into the locked position.

The firing pin tip can only protrude the bolt face and hit the primer when the bolt is fully locked.

The weapon is now ready to fire as

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Posh ford
Gas pintes

Both hard Control Link
Gas pintes

Both hard Control Link
Gas block

Barrel criminals

Gas block

Barrel criminals

Control can Frieg pin

Fig. 32: Bolt, unlocked

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Loading the weapon

Situation 1: - No magazine is in the weapo - The bolt is in its forward (locked) position

Set the safety/fire selector lever at "safe"

Swivel the cocking lever to the left or to the right, pull it all the way to > Push the holt catch unwant (Fig 34)

Insert a loaded magazine into the magazine well until the magazine catch clearly engages Swivel the cocking lever out, pull it all the way to the rear and





Fig. 34: Push bolt catch upward

Situation 2: - The magazine in the weapon is empty - The bolt has been caught in its rear position

Set the safety/fire selector lever at safe! Actuate the magazine catch and detach the empty magazine

Insert a loaded magazine into the magazine well until the magazine clearly engages > Swivel the cocking lever out, null it all the way to the rear and

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Forward assist

If the exterior of the weapon is heavily fouled (sand, mud etc.) the cocking lever can also be used as a forward assist.

Push the boit head carrier with the cocking lever to the front until it.

 Pull the cocking lever outside and let it swivel to its initial position (in alignment with the bolt head carrier.)

Low-noise loading using the forward assist

After the magazine has been inserted, swivel out the cocking lever and push it all the way onto the bolt head carrier until it engages Pull the cocking lever slightly to the rear and guide it forward.

Put the cocking lever outward and let it swivel to its initial position

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Disassembly of the weapon

The weapon is disassembled and reassembled without tools. Do not use beyond the scope of this description. Such disassembly may only be

Checking the loading condition

Remove the magazine.

 Unload; swivel out the cocking lever and pull it back. Check whether the chamber is clear and let the holt snan forward.

Stripping into assembly groups Unhook the carrying sling at both ends.

Detach both locking nips on the orig and insert them into the

Remove the backplate and the recoil spring to the rear. (Fig. 37) Pull the cocking lever to the rear and detach the bolt (Fig. 38) Pull out the locking pin at the handguard and detach the handguard

Push the magazine catch, swivel the magazine well to the bottom



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Disassembly of the push rod and the gas piston

Swivel the push rod aside and detach it to the front.

Assembly of the push rod and the gas piston

Introduce the push rod into the front part of the receiver, push it

Disassembly of the bolt Push the cross pin to the left (e.g. with gas piston) and detach

Remove the firing pin to the rear.

Assembly of the holt

Side the holt head with the extractor pointing to the right from the

Insert the control boil from the left into the boil head carrier and the

> Introduce the firing pin from the rear into the bolt head carrier and

Insert the cross pin from the left side into the bolt head carrier.





Fig. 40: Take out the gas piston

Bolt head carries Firing pin **Bolt** head Control bolt Cross pin

Ein 41: Bolt dissessmhlad

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Luc

Disassembly of the magazine Press the bottom of the right sidewall inward until the front catch is

ш П Push the magazine floor plate to the rear. Press the bottom of the right sidewall inward until the rear catch is

Remove the floor plate to the rear

ATTENTION: The managine enring is under pressure

Remove the magazine spring and the follower to the bottom Assembly of the magazine

Insert the follower and the magazine spring from the bottom onto Slide the magazine floor plate from the rear onto the magazine

Push the magazine floor plate all the way over the two catch onto

Fig. 42: Press in the sidewall



Fig. 43: Remove the magazine floor Fig. 44: Magazine, disassembled

Assembly of the weapon

- Slide the handouard from the front over the barrel and the receiver.
- Fasten the handquard with the locking pin Place the front of the magazine well onto the bearing study, swivel the rear of the magazine well upward all the way until it engages
- Insert the bolt assembly from the rear into the receiver. Insert the backplate with the recoil spring into the receiver so that
- Place the pistol grip from bottom to the receiver (hammer in the
- uncocked position) and insert the two locking pins.
- > Check operations (cocking, check bolt catch function, unset the safety, pull the trigger, set the weapon again at safe).



Fig. 45: G36 E disassembled into assembly groups.

Adjustment of the optical sight

If a sight adjustment becomes necessary, this may be done by vertically

Height adjustment:

> If the weapon's point of impact is too high, turn the upper adjusting screw counter-clockwise in the "T" direction. If the weapon's point of impact is too low, turn the upper adjusting screw clockwise in the "H" direction

If the weapon's point of impact is too far to the right, turn the lateral

adjusting screw counter-clockwise in the "L" direction. If the weapon's point of impact is too far to the left, turn the lateral adjusting screw clockwise in the "H" direction.

One graduation changes the point of impact by approx. 2.3 cm at a



Optical sight reticle

The reticle of the optical sight is provided with range marks from 200 m.

The outer lateral surfaces of the circular reticle simultaneously serve as lead marks when aiming at laterally moving targets, moving at approx, 15

The interior diameter of the circular reticle corresponds to the height of a man (1.75) m at 400 m range.

The range marks at the bottom let which help to find and set the range at 200, 400, and 800 m are also based on a man size of 1.75 m.

in the same manner the heights of the crossmarks at 600m and 800 m.



2 Point of aim at 200 m reason 1.75 m man size at 400 m range)

range.

Fig. 47: Reticle of the optical sight

Handling of the carrying sling Lock the carrying sting (Fig. 48) with its front snap hook to the eyebolt of

Length adjustment of the carrying sling

Best the carrying sling between thumb and index finger and let the Adjust the length of the sting in such a way that your allow just fits

Firing positions Firing from the shoulder (Fig 54)





Ein 49: Lenoth adjustment





Fig. 51





Firing of rifle grenades

The G36 E rifle may fire rifle grenades using propellant cartridges or ball ammunition. Regarding the selection of propellant charges, the specifications of the grenade are to be taken into account.

For firing, the rifle grenade is to be slid onto the rifle grenade guide over

Rifle grenades may be fired from the G36 E in the following positions

A) Off the shoulder with the shooter standing or kneeling. In this way,
the shooter can aim and fee a precise shot. See Fig. 55/56.

The rifle grenades may not exceed an overall weight of 360 g.





Stoppages and breakdowns Their causes and eliminati In the event of stoppages on the G36 E. the weapon is to be considered as leaded until the actual cause of the stoonage has been determined During the elimination of stoppages, safety precautions are to be taken In the event of stoppages on the G36 F. for example, the cartridge fired completely, or the spent cartridge case is not elected, the following immediate steps have to be taken: Put the G36 E on "Safe" Ensure that barrel, cartridge chamber and receiver are free of is Next determine and eliminate the cause of the stonnane Bacinca reassarine, turn in Tip of fring pin demanast or

possible after some shots

G36 F / G36K F Diffee MG36 E Machine Gun 5.56 mm x 45 NATO



	036 E	G36K E	MG36 E
Operating principle	Gas operated weapon with rotating bolt head		
Dimensions			
Caliber	5.56 mm x 45		
Total length, butt stock unfolded	998 mm	850 mm	998 mm
Total length, bull stock folded	756 mm	613 mm	758 mm
Barrel length	480 mm	320 mm	480 mm
Twist length	178 mm (right-hand)		
Total height w/ carrying sling and magazine	265 mm	265 mm	285 mm (250 mm w/ drum)
Width	64 mm	64 mm	64 mm
Weights			
Weapon, w/o megazine & bipod	3.3 kg	3.0 kg	3.45 kg
Box-type magazine, empty	0.13 kg		
Sox-type megazine w/ 30 rounds	0.49 kg		
Orum magazine, empty.			0.50 kp
Orum magazine w/ 100 rounds			2.10 kg
Opod			0.21 kg
Carrying sting	0.12 kg		
Bayonet with scabbard	0.45 kg		
Other data			
Optical sight	Magnification 1.5 x		
Trigger pull	Approx. 40 N		
Rate of fire (burst)	Approx. 750 rds/min.		
Marrie velocity and enters	990 raly	BED mile	635 m/s

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