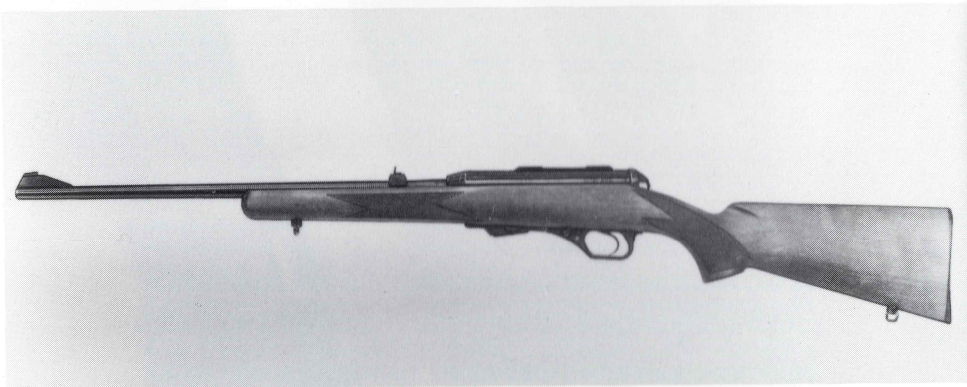


Semi-Automatic Hunting Rifle HK 300



We would like to congratulate you for purchasing the HK 300 semi-automatic hunting rifle, cal. .22 WMR. Its ease of handling, coupled with its superb accuracy and reliability has received acclaim from firearms specialists and hunters alike. Whether plinking or hunting small predatory game, the HK 300

will provide you years of maintenance free enjoyment. Included in this booklet are instructions on safety, loading and unloading, field stripping and reassembly.



Special features and advantages of the HK 300

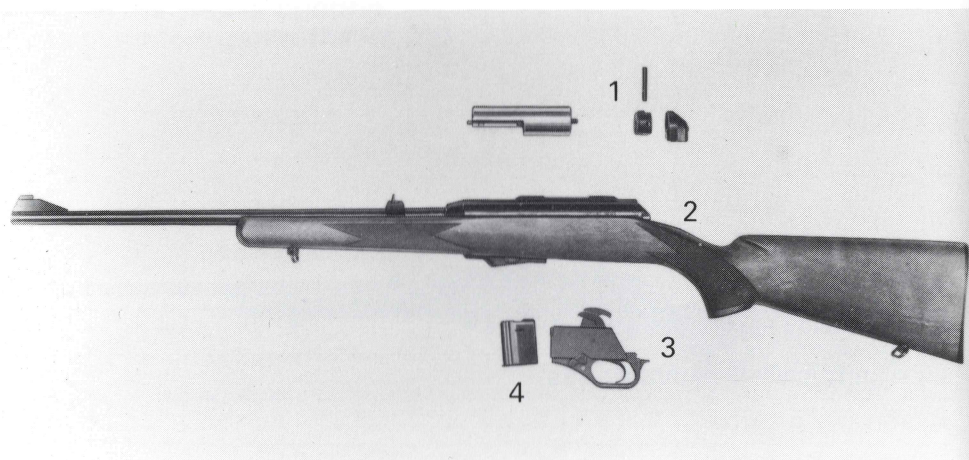
- Modern and well balanced
- Superb accuracy
- Barrel and chamber of high quality special steel alloy, hammer forged in one operation
- Inertia bolt system
- Receiver specifically configured for attachment of the HK 05 scope mount, assuring repeated assembly/disassembly without shifting the bullet's point of impact
- Semi-automatic, offering the shooter an immediately available second shot
- Custom made quality at an affordable price due to Heckler & Koch's modern production techniques.

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Assembly groups

- 1 Bolt and buffer ring, retaining pin and back plate
- 2 Receiver with barrel and stock
- 3 Trigger assembly
- 4 Magazine



Note

Before using the rifle read through these instructions thoroughly, and carefully note all information concerning handling and operation.

The basic principles of handling and operation must be followed exactly.

The rifle must **always** be handled as if it is loaded and ready to fire.

Pistols have short barrels so that extreme care must be taken when handling them because their attitude and direction can be easily changed.

When handling or practising with rifles **never** under any circumstances point them at persons.

Do not use any force when handling, stripping or cleaning the rifle.

Basic handling safety is ensured by perfected design and precision manufacture of all individual parts. However, not that safety and operation can also be adversely affected by exceptional stresses, such as hard knocks, dropping or shock loads. If the weapon is subjected to any of these effects it must be inspected by the manufacturer, or by an authorized workshop.

Heckler & Koch accepts no liability for incidents arising out of incorrect handling, inept treatment, unauthorized exchange of parts and other forms of interference with the weapon, or due to firing incorrectly made up ammunition.

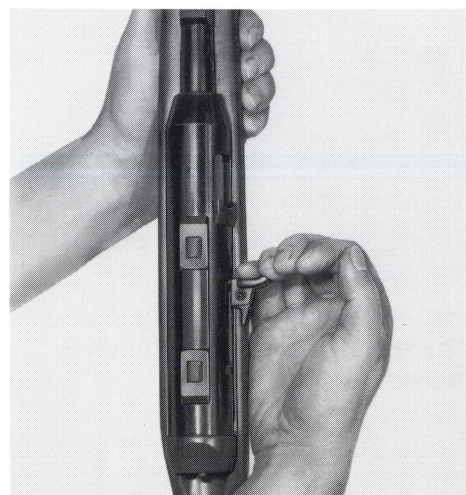
Loading the rifle

The HK 300 affords the hunter a very rapid means of loading and unloading the rifle. To load simply: Press the magazine catch and remove the magazine.

Insert a filled magazine into the rifle until the magazine catch engages. Retract the bolt to the rear by means of the cocking lever until the catch engages. With the bolt locked in its rearward position, place the rifle on safe. Depress the catch lever (located directly behind the cocking lever) to chamber a round from the magazine. The rifle is now cocked and ready to fire once the safety lever is moved to the fire position. The cocking lever does not move when the rifle is fired.



Note: When depressing the catch lever, always let the bolt travel forward freely, under its own inertia.



Operating the safety

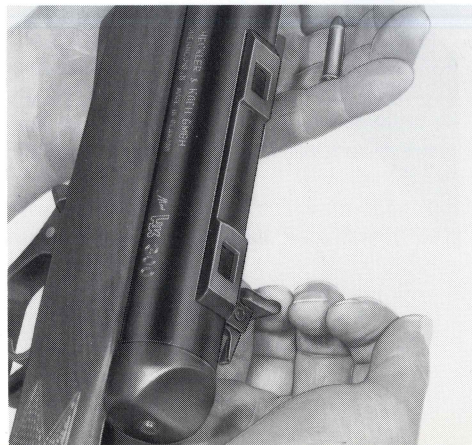
Through modern design the HK 300 is one of the safest firearms you will ever own. Nevertheless, you should always treat this rifle as if it were loaded, and never discharge it inadvertently. The safety features include:

- Easily removable trigger mechanism which may be stored in a locked separate area from the rifle.
- A safety mechanism which positively engages the hammer and prevents accidental discharge.
- The safety can only be actuated when the rifle is cocked. It is on when the safety lever completely covers the red dot, and off when the lever completely covers the white dot.



Unloading the rifle

Remove the magazine by depressing the magazine catch. Retract the cocking lever, tilting the rifle somewhat to the side to permit a round that might be left in the chamber to slide out of the ejection port into your



hand. Close the rifle and pull the trigger. The rifle is now unloaded and uncocked.

Note: Always make sure that there is no cartridge left in the barrel.

Field stripping for cleaning

Under normal conditions it is necessary to clean only the barrel.

After removal of the uncocked trigger assembly and the bolt assembly, both receiver and barrel can easily be cleaned.

Press the trigger assembly release lever on the rear of the trigger guard and remove trigger assembly.



Push the back plate upward and remove it.

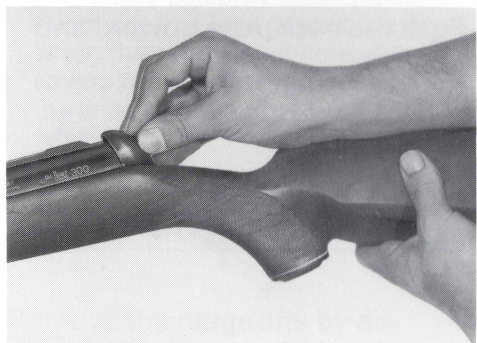


Remove the retaining pin. Hold the rifle with the muzzle pointing upward and let the buffer ring and the bolt slide into your open hand.

Reassembling the rifle



Hold the rifle with the muzzle pointing downward and pull the cocking lever all the way back until it engages. Slide the bolt (extractor facing downward) forward by turning it slightly to the left and to the right until it reaches its forwardmost position. Place the buffer ring into position with the recessed face pointing forward and down, and slide the retaining pin in its slot. Re-install the back plate. Press the catch lever, the bolt will slide all the way forward.



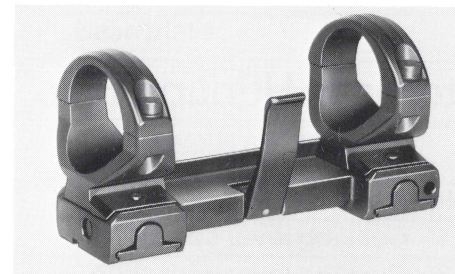
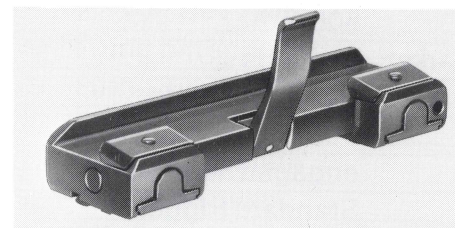
Insert the uncocked trigger assembly until it locks firmly into position.

Sights

The sights consist of a square notch rear sight adjustable for windage and a post front sight adjustable for elevation.

Our semi-automatic rifles are optimally sighted-in at a range of 50 m on a machine rest.

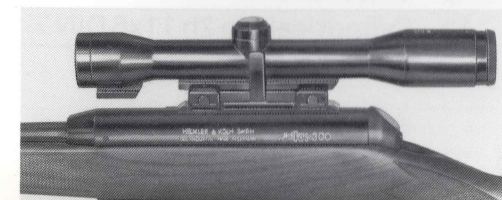
Telescopic sight mount



Our HK 05 clamp mount readily accepts standard telescopic sights adjustable for windage and elevation. If a telescopic sight with mounting rail is to be used, loosen the two hexagon socket screws on the bottom of the 05 clamp mount, slide on the telescopic sight and tighten both hexagon socket screws firmly. For telescopic sights without mounting rail, the clamping rings must be used additionally.

Mounting the clamp mount with telescopic sight

First depress the clamping lever on the HK 05 clamp mount. Place the pairs of clamping jaws into the recesses in the top of the receiver of the rifle and swivel the clamping lever upward. The telescopic sight is now securely and firmly mounted on the rifle.



Technical specifications

Operating principle:	Recoil operated
Bolt system:	Inertia bolt
Feed:	Magazine
Calibre:	.22 WMR
Muzzle velocity and muzzle energy depend on the ammunition used.	
Weight:	2.6 kg
Overall length:	1000 mm
Barrel length:	500 mm
Magazine capacity for the domestic market:	2 rounds
Magazine capacities for the export market:	5 and 15 rounds
Safety feature:	Safety due to positively engaged hammer
Trigger:	Standard trigger

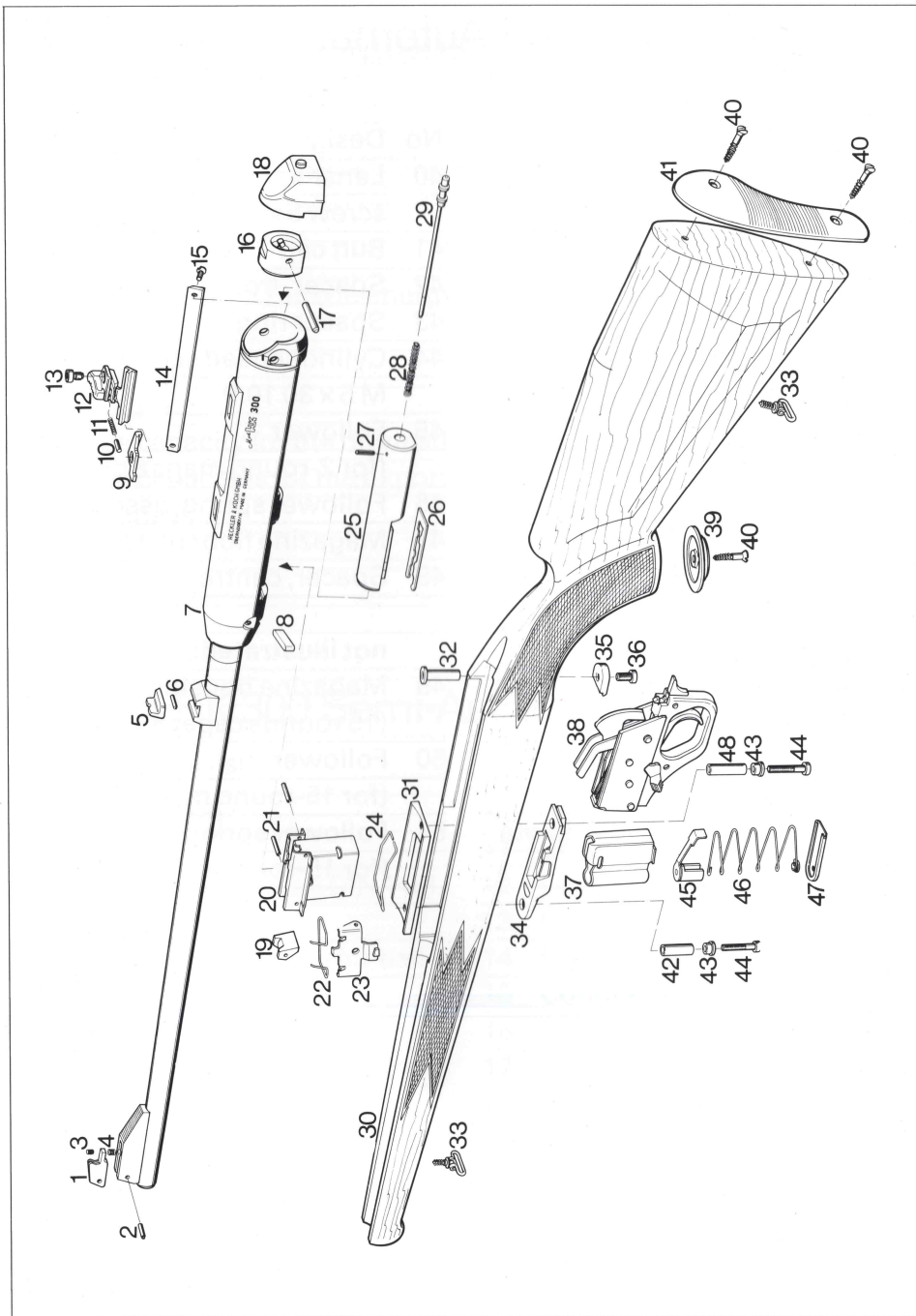
Parts list HK 300 Semi-Automatic Hunting Rifle

(no spare parts list)

No. Designation	No. Designation
1 Front sight	11 Cocking lever spring
2 Clamping sleeve 2x6 DIN 1481	12 Cocking lever with slide
3 Threaded pin	13 Cylindrical screw
4 Compression spring for ball catch	14 Cover plate
5 Rear sight	15 Countersunk screw, self-locking
6 Clamping sleeve 2x8 DIN 1481	16 Buffer
7 Receiver with barrel	17 Retaining pin
8 Parallel key B 10 x 6 x 22 DIN 6885	18 Back plate, complete
9 Catch lever	19 Feed ramp
10 Cylindrical pin 2h 11x6 DIN 7	20 Magazine well
	21 Clamping sleeve 2 x 16 DIN 1481

Parts list HK 300 Semi-Automatic Hunting Rifle

No. Designation	No. Designation
22 Magazine catch spring	40 Lenshead countersunk wood screw 5 x 25 DIN 95 ST
23 Magazine catch	41 Butt cap
24 Retaining spring	42 Spacer, front
25 Bolt head	43 Spacer ring
26 Extractor	44 Cylinder head screw UFK M 5 x 30 10.9
27 Clamping sleeve 2.5 x 24 DIN 7346	45 Follower (for 2-round magazine)
28 Firing pin spring E	46 Follower spring, assembled
29 Firing pin	47 Magazine floor plate
30 Stock	48 Spacer, centre
31 Supporting plate	
32 Threaded bush	not illustrated:
33 Sling swivel hook	49 Magazine housing (15 rounds capacity)
34 Base plate	50 Follower (for 15-round magazine)
35 Retaining plate	51 Follower spring (for 15-round magazine)
36 Cylinder head screw M 5 x 12 DIN 6912-8.8	
37 Magazine housing	
38 Trigger assembly, complete	
39 Cap	

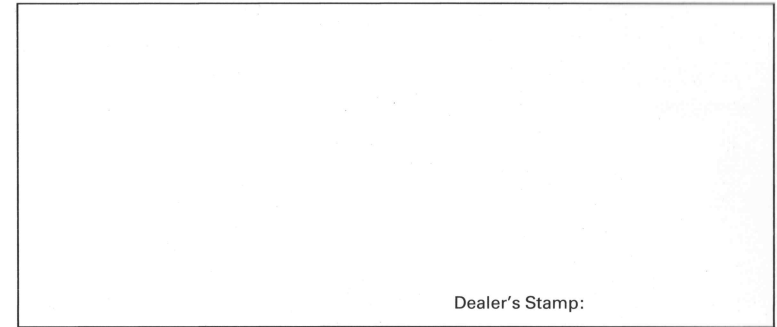


Guarantee

Model No. _____

Serial No. _____

sold by _____



Dealer's Stamp:

(Date of Purchase)

(Dealer's Signature)

has been approved by our Quality Control Department. We will – in line with legal restrictions and to the exclusion of all other claims – either replace this rifle or repair and/or replace any parts which are defective as a result of faulty material or manufacturing errors within a period of twelve months after the date of purchase. The purchaser is obliged to notify us of any such damage or defects immediately. Damage which results from improper handling and defects which result from normal wear and tear are not covered by this contract.

Should you have any complaints or further questions, please contact your firearms dealer.

Hunting + Sporting Arms Div.

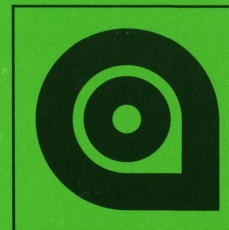


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The delivery program for our HK Hunting and Sporting Arms Division comprises:

Semi-automatic sporting rifle	HK270; cal. .22 LR
Semi-automatic sporting rifles	HK SL6; cal. .223 Rem. HK SL7; cal. .308 Win.
Semi-automatic hunting rifle	HK300; cal. .22 WMR
Semi-automatic hunting rifles	HK630; cal. .223 Rem. HK770; cal. .308 Win. HK940; cal. .30-06, 7 x 64
Self-loading pistols	P7 K3; cal. .22 LR, 7.65 mm, 9 mm k P7 M8; cal. 9 mm x 19 P7 M13; cal. 9 mm x 19 P9 S; cal. 9 mm x 19, .45 ACP P9 S Target; cal. 9 mm x 19; .45 ACP
Signal pistol	P2A1; cal. 26.5 mm
Emergency flare kit	cal. 19 mm

Hunting and Sporting Arms Division



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